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The JOLLYFLEX system is a modular conveyor system suitable for any type of industrial application.



Its anodized aluminum frame with smooth sides is particularly suited to the food and packaging industry where it is crucial to minimise the risk of sedimentation.

JOLLYFLEX is a conveyor system that uses different types of table-top chains in steel and plastic with standard widths of 190,5 mm, 254 mm and 304,8 mm.

JOLLYFLEX is an Italian product that can offer flexible solutions to a wide range of needs in the product handling process.

JOLLYFLEX was designed to be easy to use, both by plant and machine builders and by companies that need to handle products.

JOLLYFLEX interfaces easily with other systems and allows to reuse different elements of related components.



Technical Data*

■ **Product dimensions: 30÷600 mm**

The geometric shape of the product to be handled influences the maximum width of products accommodated by the system. The system can handle products that are up to 5-6 times the chain width, provided that the barycentre of the product is in his centre. In any case, it is better to run trials to find out whether support guides are needed.

■ **Maximum product weight: 50 Kg horizontal transport - 20 Kg vertical transport**

The maximum weight of the product transported is limited to the need to minimize wear and tear of slideways in horizontal transport and flight resistance in vertical transport.

■ **Maximum weight on the conveyor: 200÷400 Kg**

The maximum weight depends essentially on the motor drive's tow capacity, the maximum admissible workload of the chain and the conveyor belt layout.

■ **Maximum conveyor length: 30÷40 m**

The maximum length of the conveyor depends on the total load, the motor drive capacity, the speed and the conveyor layout.

It is important to calculate and compare the maximum chain tension and the motor drive capacity in the following situations:

- Heavy loads
- Accumulation
- Vertical conveyor
- High speed
- Long conveyor
- Conveyor with flat plane curves or vertical curves
- Frequency of starts and stops

■ **Maximum conveyor speed: 60÷70 m/min**

The maximum speed of the conveyor depends on the total load and the motor drive capacity.

■ **Noise level of the conveyor:**

Various factors contribute to making the conveyor noisy:

- Products on the conveyor
- Conveyor speed
- Chain pace
- Installation site
- Layout and size of the conveyor

After an initial period of running, the noise from the chain diminishes.







A higher speed will produce more noise.

* The data indicated above should be considered indicative of normal conveyor performance. For applications that have values outside of this range or have particular working conditions, please contact our technical office for a feasibility assessment.

Actual lengths for JOLLYFLEX tracks

The following table shows actual layouts of the various components, rounded to the successive 5 mm, in order to determine the quantity of chain needed to make the belt.

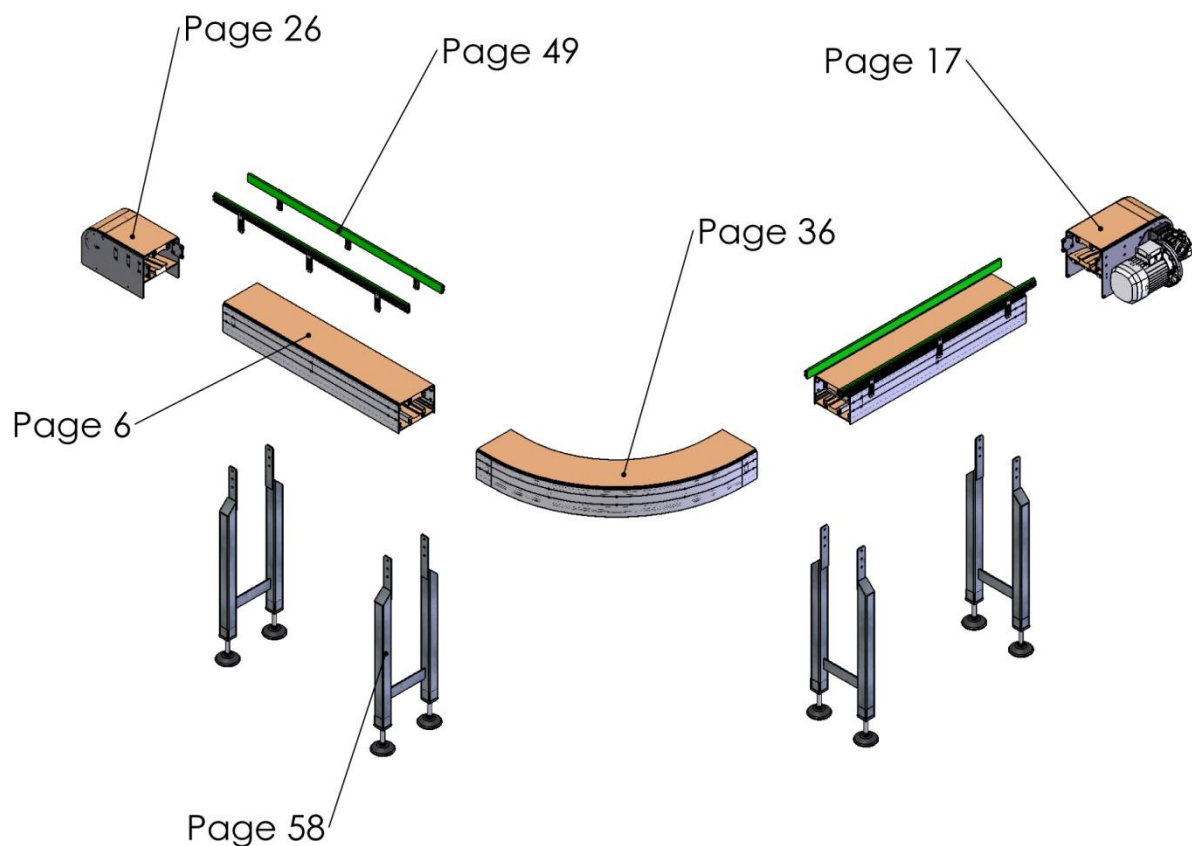
For some components, like the curves, the total materials needed are indicated as sums of the individual upper and lower tracks of the curves. Standard flat sliding curves are made with a straight track of 85 mm on the two ends of the curve itself. The indicated lengths also include this length of track. Therefore, if the track calculation is done by measuring the middle distances between curves, you must subtract 90 mm. With tracks that do not have a return track, the track should be added only once. For the straight channel tracks, it is necessary to sum up the lengths of the various elements, doubling the quantity.

Description	Track length (mm)	Track layout
End drives JFMPD/S - JFMRD/S	895	
180° Long Return JFRL	795	
180 ° Short Return JFRC	290	
Flat curves Mod. 882 Rm=610 mm JFCS ...	30° track = 490+490 45° track = 650+650 60° track = 810+810 90° track = 1130+1130	
Flat curves Mod. 1873 Rm=500 mm JFCS ...	30° track = 435+435 45° track = 565+565 60° track = 695+695 90° track = 960+960	
Vertical curves Rm=400 mm JFCSV ...	20° track = 285+330 30° track = 340+410 45° track = 425+530	

Structure of standard JOLLYFLEX Conveyor

A single Jollyflex conveyor is made up of number of modular blocks that allows to create any type of layout. This catalogue contains the descriptions of all standard modules:

- Straight channels (from page 6)
- Motor drives (from page 17)
- Return ends (from page 26)
- Curves (from page 36)
- Lateral guides (from page 49)
- Ground supports (from page 58)



NOTE:

The drawings in this catalogues can be subject to graphical simplifications and therefore may not represent the actual final look of the product. If real drawings of components are necessary to assess space requirements, please contact our Technical Office for more information.



Fundamental characteristics of the chain guide channel

The Jollyflex chain guide channel is composed of 2 profiles in extruded aluminum joined by spacers of different lengths, depending on the width of the chain that is used.

On the forward path of the chain, slideways are mounted on a particular aluminum profile over the channel spacers: this profile has a C-shape for chain model 882, and a Z-shape for chain model 1873.

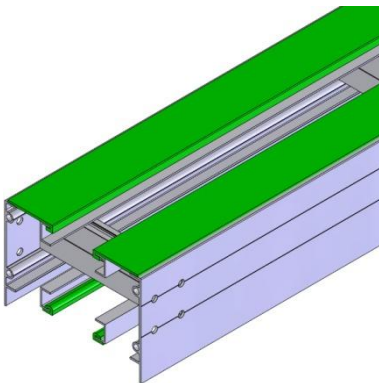
Slideways are in high molecular weight polyethylene and are mounted snap-fit using the particular shape of the extruded aluminum profile. Then the slideway profile must be fastened with countersunk M4 screws.

On the return path, instead, where the chain is suspended from the slideway, This will be GS1 type, snapped onto the aforementioned profiles.

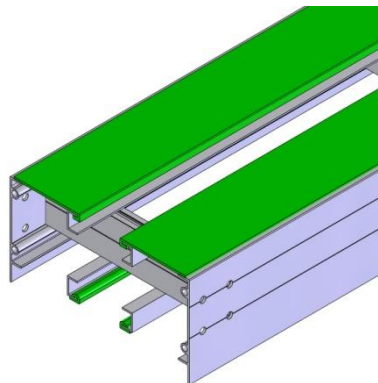
The channels are connected together with square joining plates in aluminum with bushes fastened to channels with standard screws.

Every accessory and support that must be mounted on the channel must have specific holes on the side of the channel.

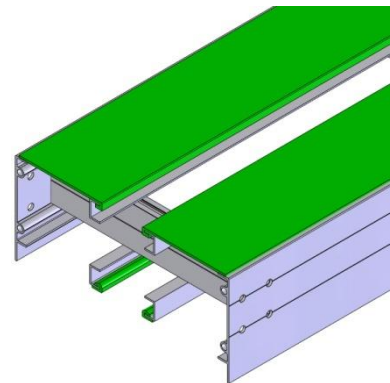
Channel for 882 K750 chain



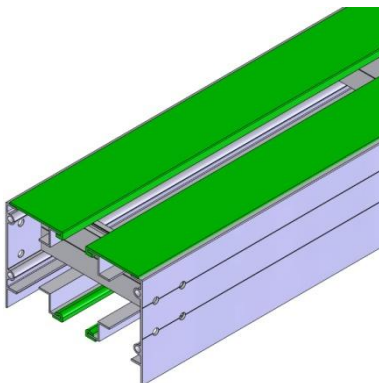
Channel for 882 K1000 chain



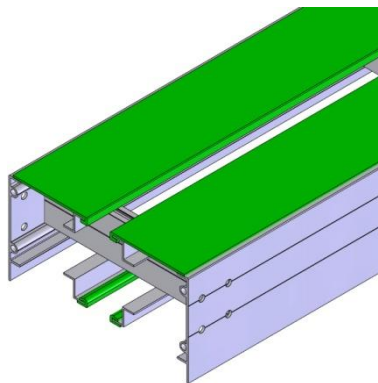
Channel for 882 K1200 chain



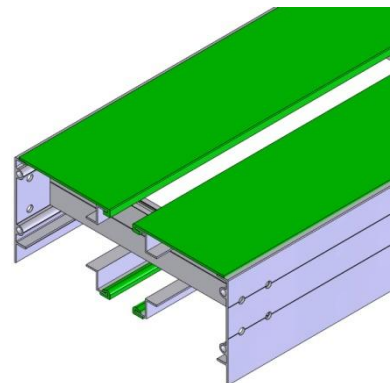
Channel for 1873 K750 chain



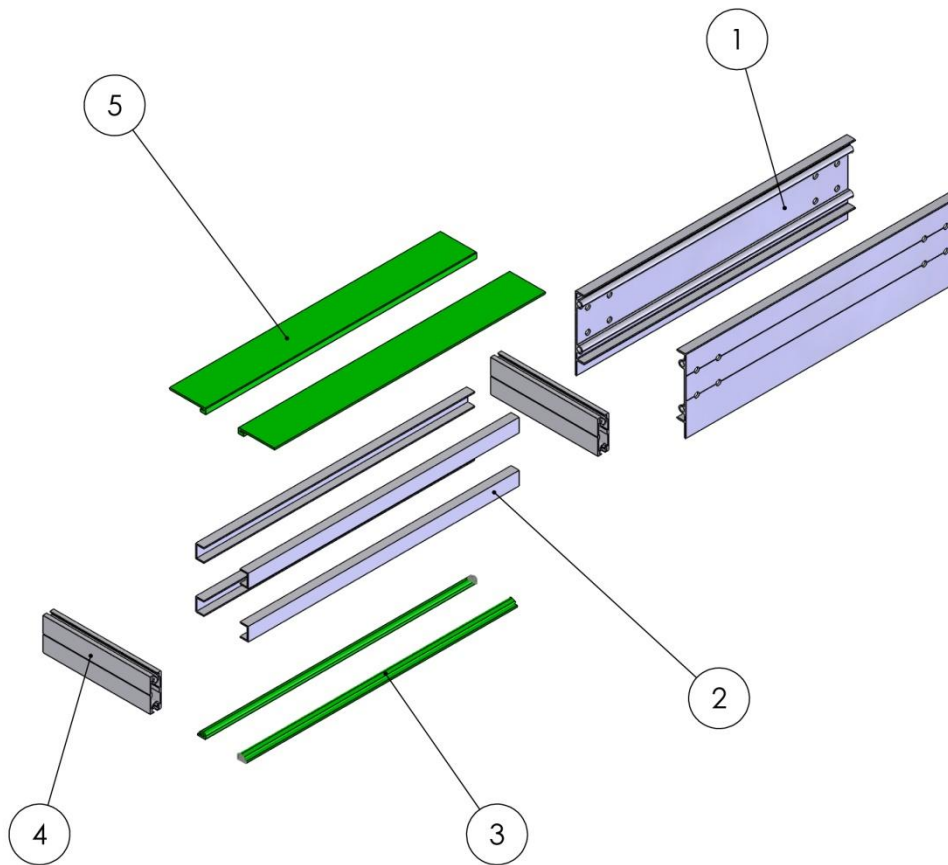
Channel for 1873 K1000 chain



Channel for 1873 K1200 chain

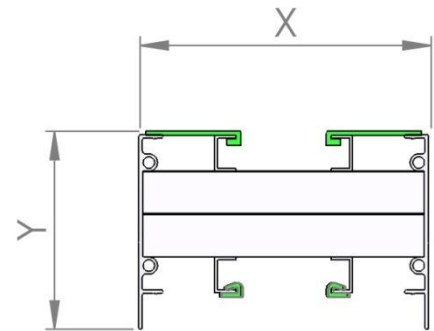
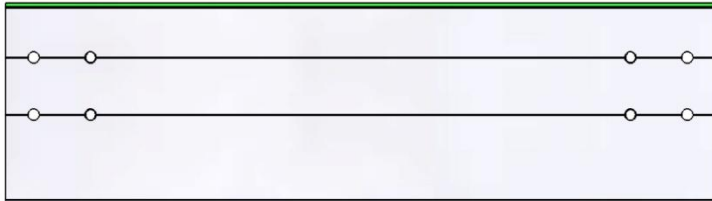


A complete pre-mounted channel is supplied as follows:



Article Number	Description	Article Code
1	JOLLY-FLEX CHAIN GUIDE PROFILE	JFR6417
2	CHAIN SLIDEWAY SUPPORT PROFILE	50500 90457
3	LOWER CHAIN SLIDEWAY	GS1
4	INTERNAL SPACER	JFDA6020
5	UPPER CHAIN SLIDEWAY	*

* Depends on the type of chain used (width and model)



- X = Channel width:
- 208 mm for K750 chain
 - 272 mm for K1000 chain
 - 323 mm for K1200 chain
- Y = chain surface height:
- 143,5 mm for 882 chain model
 - 142,5 mm for 1873 chain model

Ordering:

To order the pre-mounted channel, please specify the type of chain you want to use and its width (for this information, see the following pages regarding standard chains), the number of pieces desired and their lengths: the cost of each piece, calculated per meter, will be rounded to the next half meter.

An example of an order code for a channel piece could be:

Jolly Flex Channel with model 882 chain 190,5 mm wide and 1700 mm long = JF-882-K750-1700

The cost for a channel like the one in the example would be the same as for a channel 2000 long.

Quantities per meter of a pre-mounted channel:

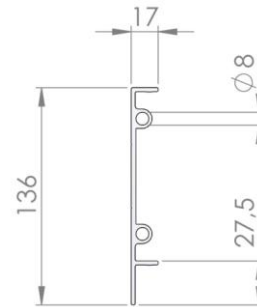
Description	Article Code	Quantity
JOLLY-FLEX CHAIN GUIDE PROFILE	JFR6417	2 m
INTERNAL SPACER	JFDA6020	3
SLIDEWAY SUPPORT PROFILE	50500 90457	4 m
LOWER CHAIN SLIDEWAY	GS1	2 m
UPPER CHAIN SLIDEWAY	*	2 m



Jollyflex chain guide profile

Material : Anodized aluminum
Length : 6 m

Order Code: JF R 6417

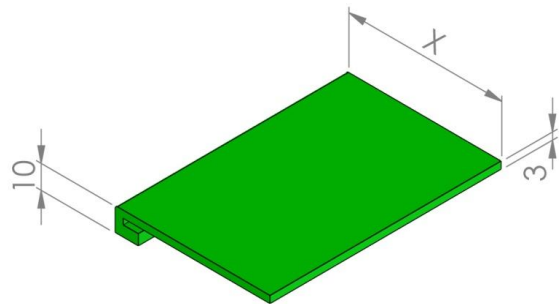


NOTE:

Profiles are sold in bars of 6 meters. Custom cut pieces of profiles can be ordered on request. In this case, the price will be calculated by estimating the length to the next half meter and applying a surcharge for each cut made (please consult the price list for details).

Aluminum chain channel slideway

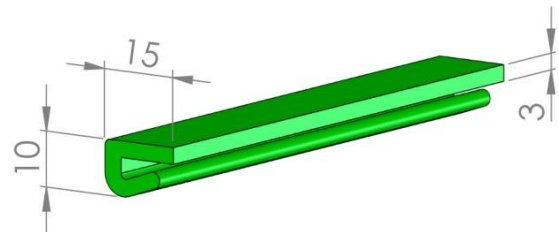
Material : Polyethylene
Colour : Green
Packaging : 3 m
X : 67 mm for K750 chain
98 mm for K1000 chain
124 mm for K1200 chain



Order Code: Can vary depending on chain model and width

Aluminum chain channel slideway

Material : Polyethylene
Colour : Green
Packaging : 50 m



Order Code: GS1

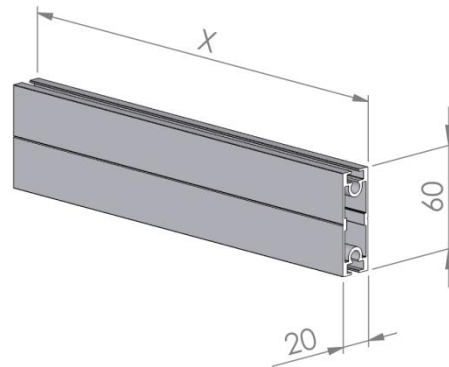
NOTE:

Slideways are normally sold in 50 meter rolls. Smaller quantities can be ordered on request. The price will be rounded to the next meter.



Chain guide channel internal spacers

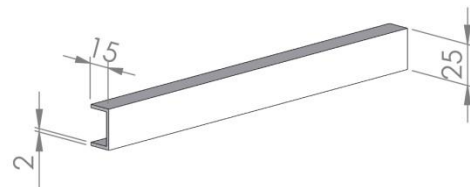
Material : Anodized aluminum
Packaging : 6 m
X : 198 mm for K750 chain
262 mm for K1000 chain
313 mm for K1200 chain



Order Code: JFDA 6020

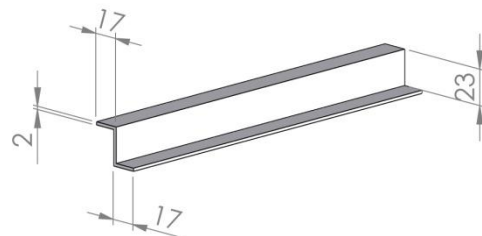
Slideway support profiles:

Material : Aluminum
Packaging : 6 m



Order Code: 50500

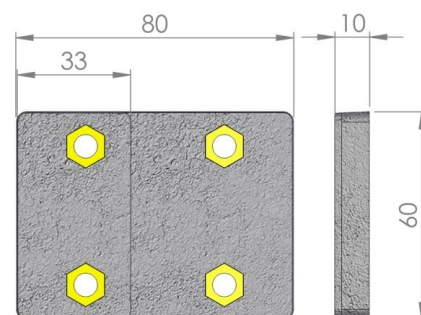
Material : Aluminum
Packaging : 6 m



Order Code: 90457

Channel joining plates

Material : Cast aluminum
Packaging : 10 pieces with bolts



Order Code: PJF8

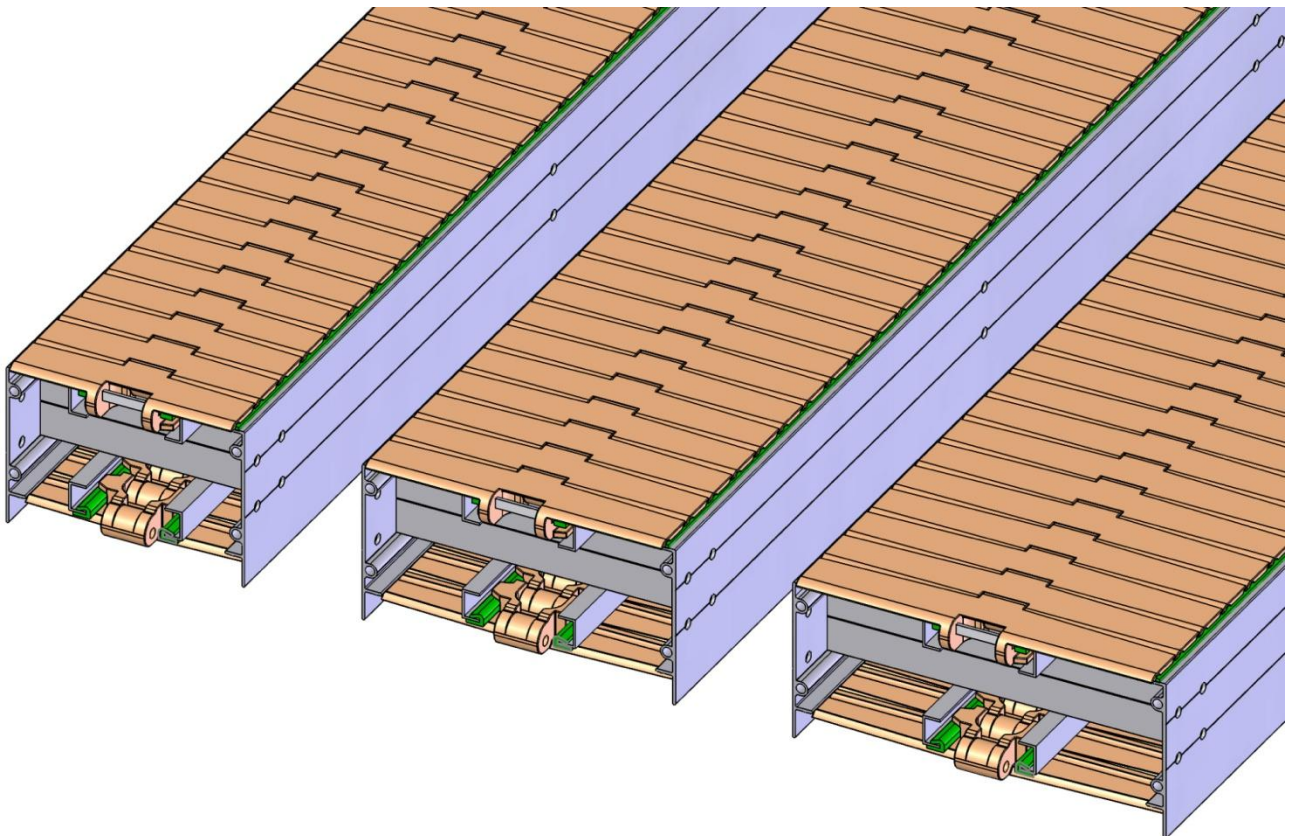


Chains

The Jollyflex standard system uses 2 chain models, 882 or 1873 , depending on the client's requirements. The choice of the chain type involves differences that affect the configuration of all conveyor belt components. Both models are available for different brands depending on the client's requirements.

For more information and evaluation of the best chain model for your needs, please contact our Technical Office.

Model 882



Typical Applications



TRAYS



BAGS



SOFT PLASTIC ENVELOPES

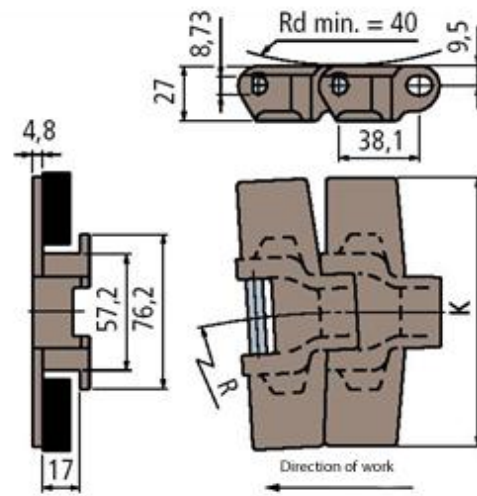


LARGE AND SMALL BOXES



Standard chain

The Jollyflex 882 chain is made in acetalic resin and teflon links joined with stainless steel pins to improve its mechanical characteristics and guarantee a maximum lifetime under heavy conditions (heavy products, long transport paths, high speeds). The low friction coefficient guarantees lower chain tension on the drive shaft and greatly reduces the pulses of the conveyor at low speeds.



Design

Colour : Brown

Specifications

	K750	K1000	K1200
Width K (mm)	190,5	254	304,8
Weight (Kg/m)	2,43	2,87	3,41
Average curve radius (mm)	610	610	610

Materials

Chain : Acetalic resin and teflon
 Pin : Stainless steel

Supply length

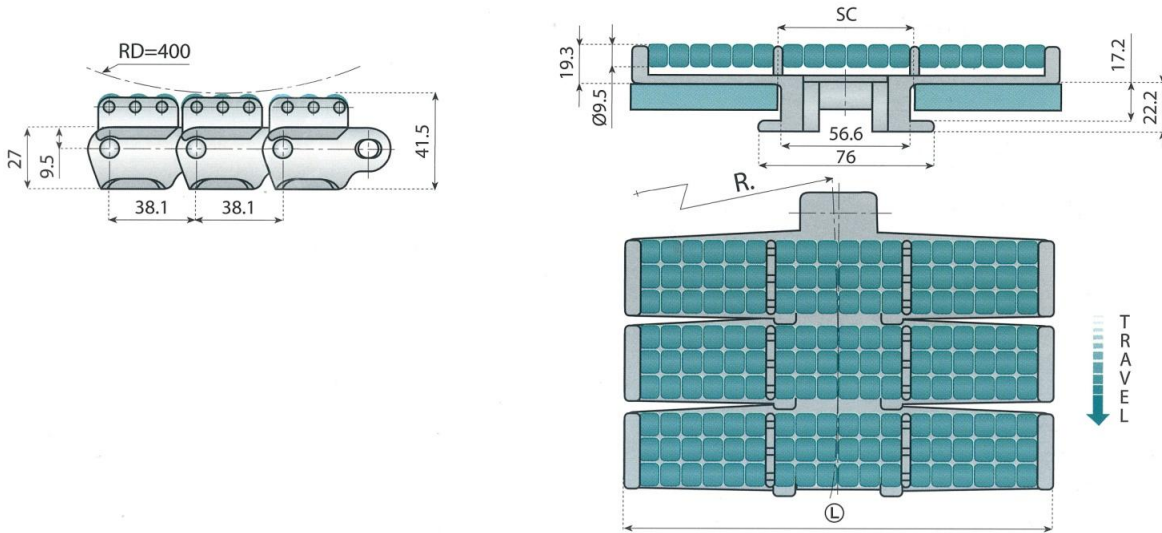
3.05 meters per package

Order Code:
 LF 882 TAB K 750
 LF 882 TAB K 1000
 LF 882 TAB K 1200



Chain in resin with rollers

The LBP 882 chain made in acetalic resin and teflon has the same basic characteristics as the LF. It is particularly suitable for transport and accumulation of delicate products and in long stretches where the standard chain would cause an accumulation pressure that could become high. The rollers on the upper part of the chain reduce the friction between the chain and product to reduce the danger of damage to the packaging and allow longer conveyor paths with a single motor drive. Wear and lengthening of the chain are also considerably reduced.



Design

Colour : Grey
 Colour of rollers : Light blue

Specifications

	K750	K1000	K1200
Width K (mm)	190,5	254	304,8
Weight (Kg/m)	4,7	5,9	6,5
Average curve radius (mm)	610	610	610

Materials

Chain : Acetalic resin and Teflon
 Rollers : Acetalic resin and Teflon
 Pin : Stainless steel

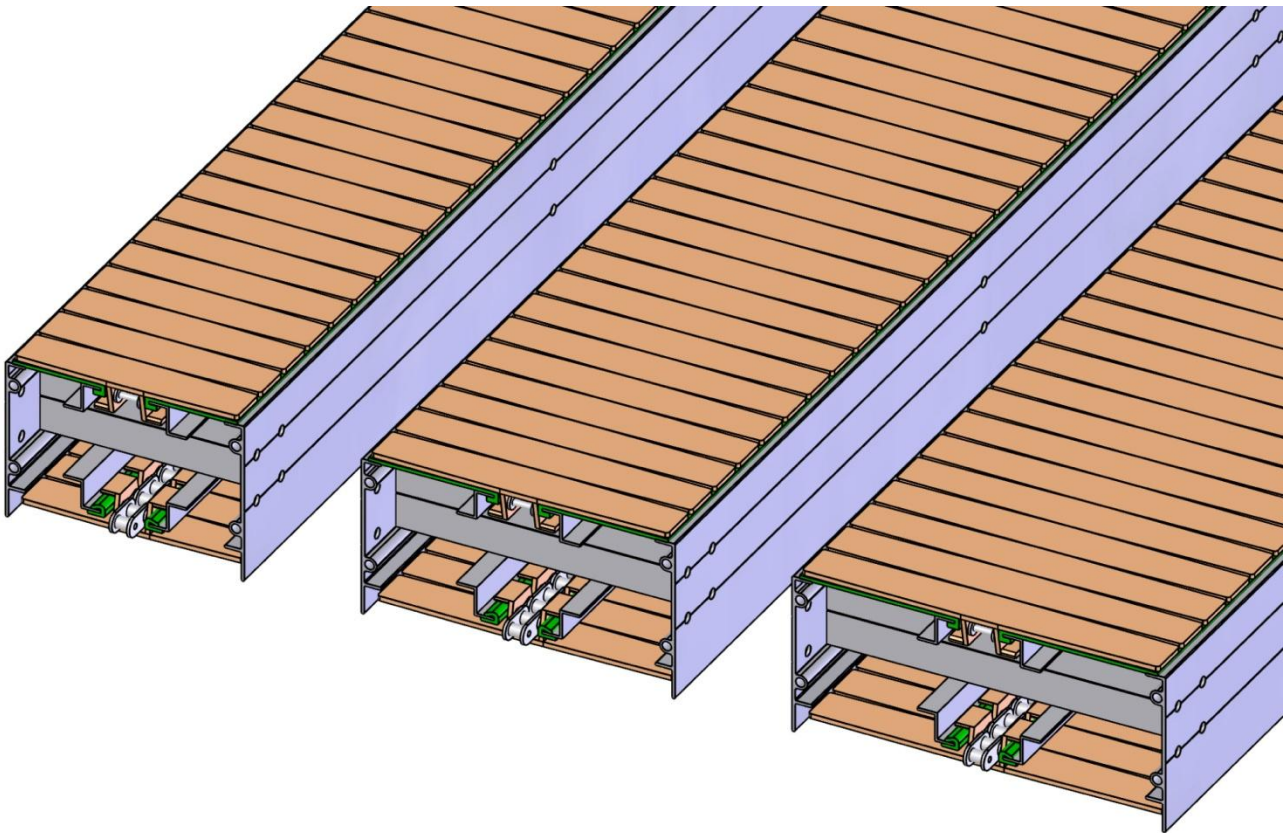
Supply length

3.05 meters per package

Order Code: LBP 882 TAB K 750
 LBP 882 TAB K 1000
 LBP 882 TAB K 1200



Model 1873



Typical Applications



TRAYS



BAGS



SOFT PLASTIC ENVELOPES



LARGE AND SMALL BOXES



Standard chain

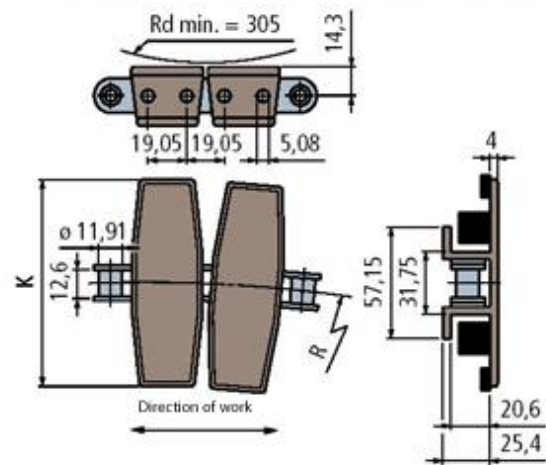
The Jollyflex 1873 chain is made with table-top pieces in acetalic resin and teflon snapped together onto a chain of steel rollers: its configuration allows a heavier load and faster speed than the 882 model with acetalic resin links joined by steel pins.

Also, the interlocking movement with sprockets is quieter and allow more precise positioning, due to less play between the chain and the sprocket teeth.

The chain is designed to work in both directions indifferently.

The standard chain can be built also in Polycarbonate or WRB resin (wear resistant).

On request, stainless steel rollers are also available.



Design

Colour : Brown

Specifications

	K750	K1000	K1200
Width K (mm)	190,5	254	304,8
Weight (Kg/m)	2,6	2,8	3
Average curve radius (mm)	457	457	610

Materials

Table top piece : Acetalic resin and Teflon

Chain rollers : Steel

Supply length

3.05 meters per package

Optional materials

Polycarbonate

WRB Resin (Wear resistant)

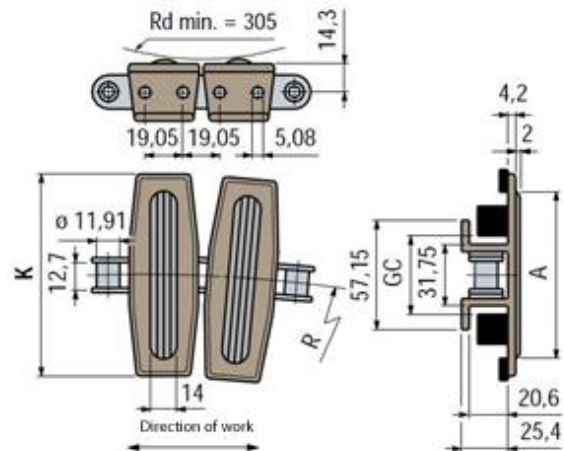
Order Code: LF 1873 TAB K 750
 LF 1873 TAB K 1000
 LF 1873 TAB K 1200



Chain in resin with no-slip inserts

The HPF 1873 chain made in acetalic resin and teflon has the same basic characteristics as the LF. A non-slip rubber insert is injection moulded into the chain that allows transport with slants up to 25°. The rubber in the non-slip inserts has a standard hardness of 60 Shore A. On request, hardnesses of 45 / 90 Shore A are available.

The chain is designed to work in both directions indifferently.



Design

Colour : Brown
Insert colour : Light grey

Specifications

	K750	K1000	K1200
Width K (mm)	190,5	254	304,8
Weight (Kg/m)	3,1	3,4	3,6
Average curve radius (mm)	457	457	610

Materials

Chain : Acetalic resin and Teflon
Non-slip insert : Rubber
Chain rollers : Steel

Supply length

3.05 meters per package

Insert hardness options

45 Shore A
90 Shore A

Order Code: HFP 1873 TAB K 750
HFP 1873 TAB K 1000
HFP 1873 TAB K 1200



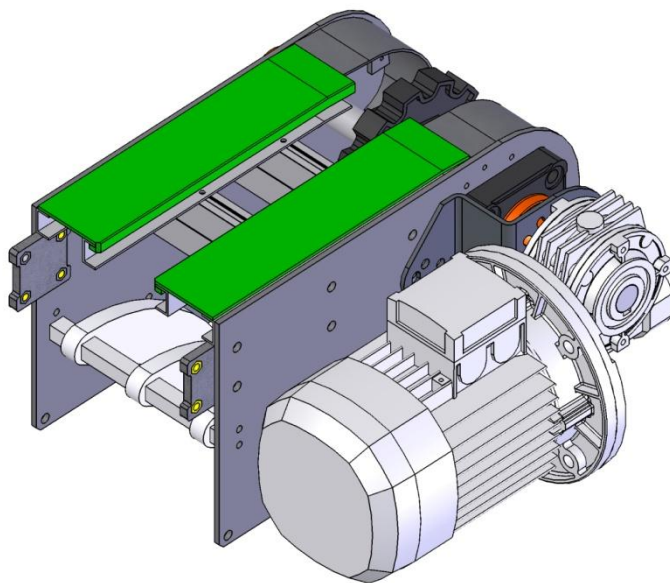
End motor drive

The end drive on the track ends is the fundamental component of the conveyor: the most natural configuration for a conveyor belt is with the motor drive "pulling" the chain.

Model 882

Suspended end motor drive

The unit is mounted on the side of the motor, and is directly connected to the chain drive sprocket.

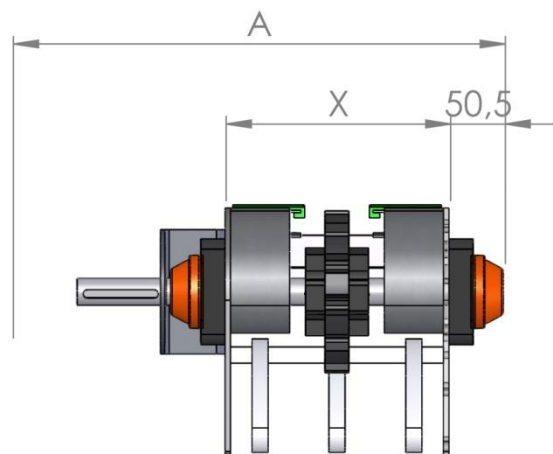
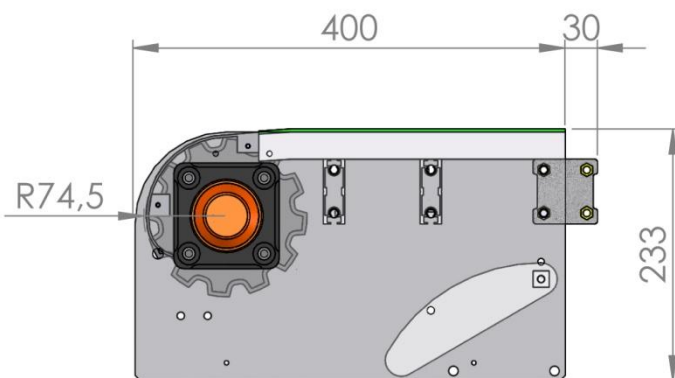


Technical specifications:

Standard motor : Triphase 220/380 V

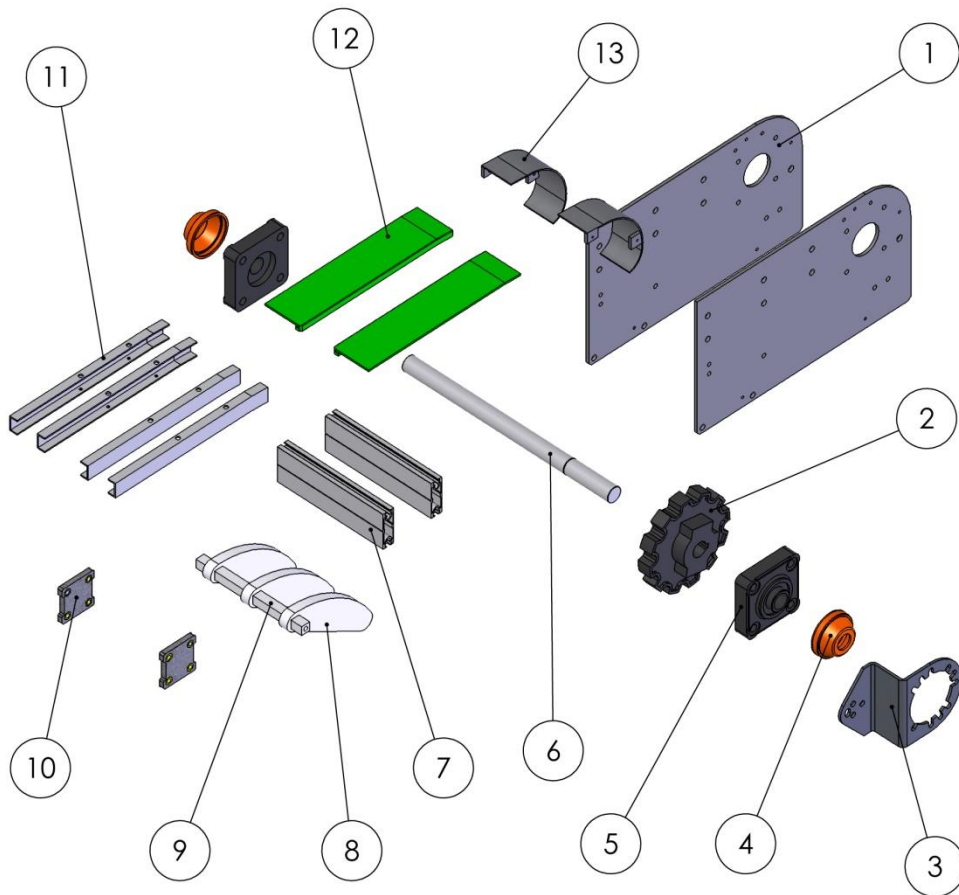
N° teeth drive sprocket with chain in resin : Z 12 Dp. 147 mm

Standard speed at 50 Hz (m/min) : 6.5, 14, 23, 35.5, 64



A = Volume depending to the motor gear type

X = 204 mm for K750 chain
268 mm for K1000 chain
319 mm for K1200 chain



Article Number	Description	Article Code
1	LEFT/RIGHT MOTOR DRIVE PLATE	P14849
2	DRIVE WHEEL	NS882
3	REACTION LEVER	*
4	SAFETY CAP	
5	POLYAMMIDE FLANGE SUPPORT	55205 VR-EC
6	DRIVE SHAFT	*
7	INTERNAL SPACER	JFDA 6020
8	POLYETHYLENE SLIDE IN WHITE 500	P10402
9	ALUMINIUM SPACER FOR SLIDE	JFTMD
10	CAST ALUMINIUM CHANNEL JOINING PLATE	PJF8
11	U-SHAPED ALUMINIUM PROFILE	50500
12	GREEN POLYETHYLENE FOR CHAIN 882	29K
13	ACCIDENT PREVENTION SLIDE	SPT01/2/3

* Depends on the motor type

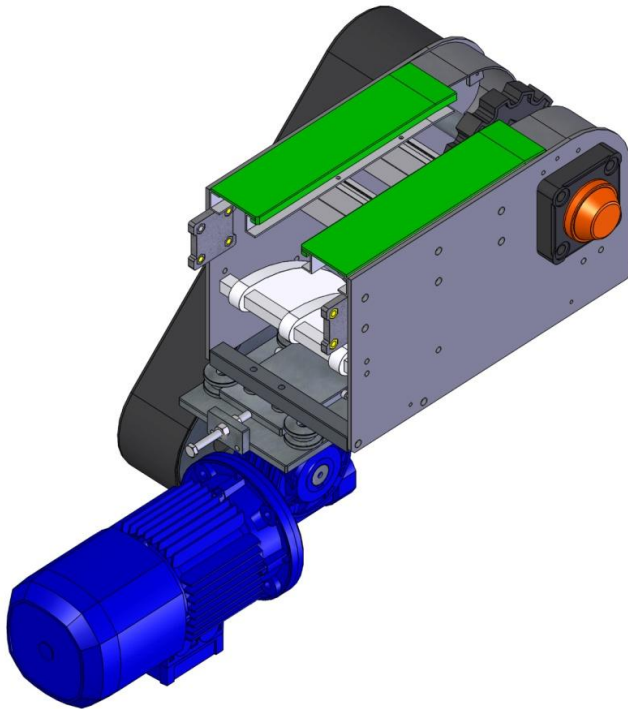
The parts indicated are not sold separately unless they are present in this catalogue in the designated section.



Transferred end motor drive

The transferred drive kit allows to move the position of the gear motor with respect to the axis of the drive sprocket. These are commonly used when it is necessary to reduce the space occupied by the end motor drive unit.

Transmission chain tension is regulated by using the available space in the slots on the support plate of the motor unit. The transmission has a suitable safety protection which must always be in its place when the conveyor is moving.

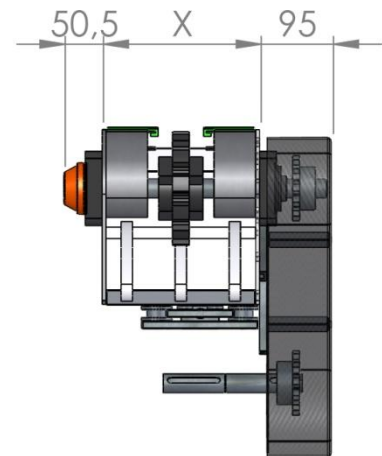
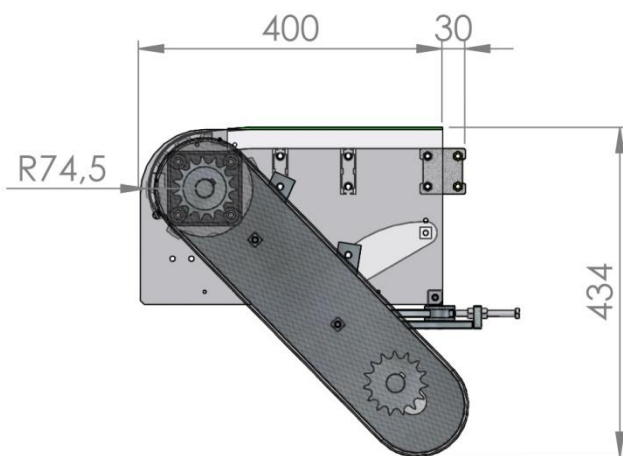


Technical specifications:

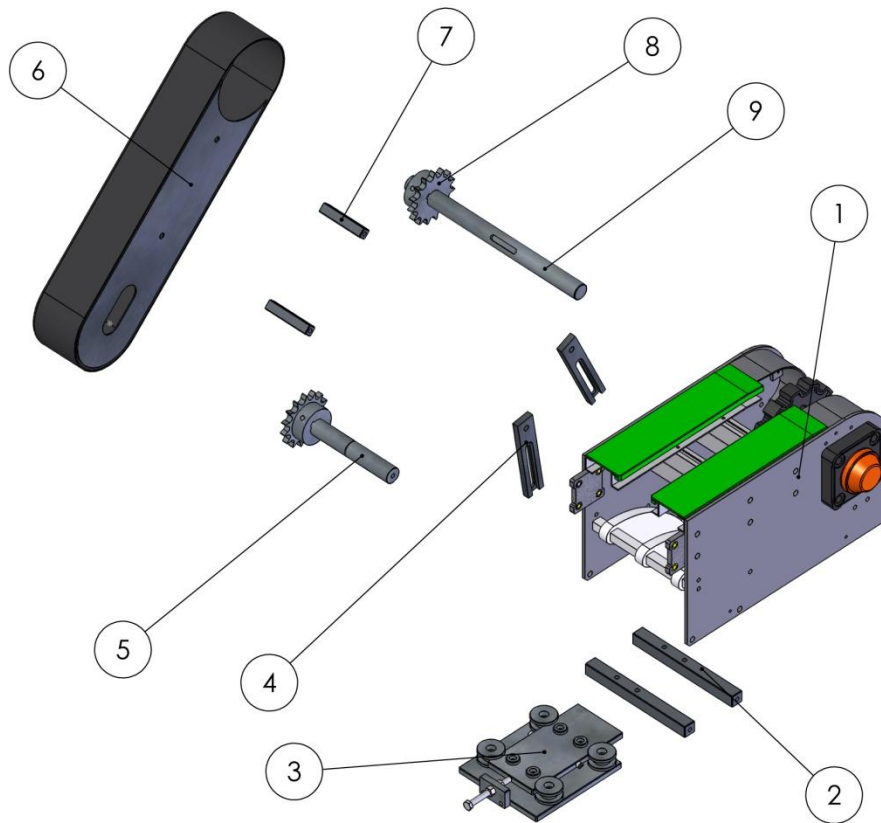
Standard motor : Triphase 220/380 V

N° teeth drive sprocket with chain in resin : Z 12 Dp. 147 mm

Standard speed at 50 Hz (m/min) : 6.5, 14, 23, 35.5, 64



X = 204 mm for K750 chain
268 mm for K1000 chain
319 mm for K1200 chain



Article Number	Description	Article Code
1	MOTOR DRIVE	
2	DRIVE UNIT SPACER	**
3	SLIDE FOR RETURN DRIVE UNIT	*
4	SAFETY PROTECTION BRACKET	F5TM12
5	DRIVE SHAFT	*
6	SAFETY PROTECTION	*
7	SAFETY PROTECTION SPACER	F5TM13
8	SIMPLE SPROCKET	*
9	MOTORISED SHAFT IN AISI 304	*

* Depends on the motor type

** Depends on the chain width

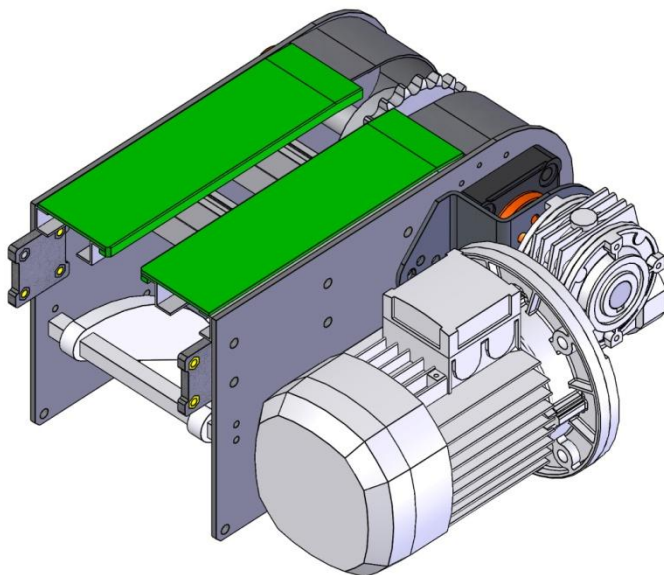
The parts indicated are not sold separately unless they are present in this catalogue in the designated section.



Model 1873

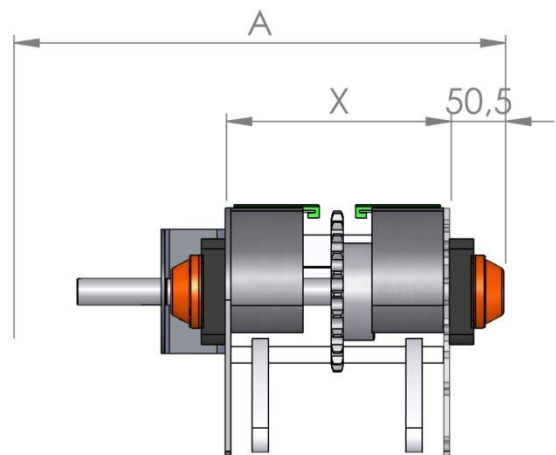
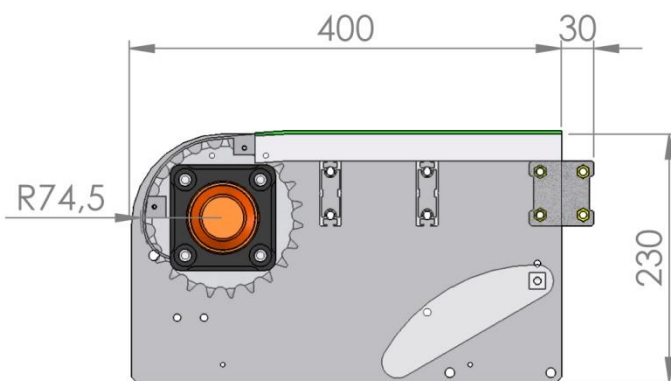
Suspended end motor drive

The unit is mounted on the side of the motor, and is directly connected to the chain drive sprocket.

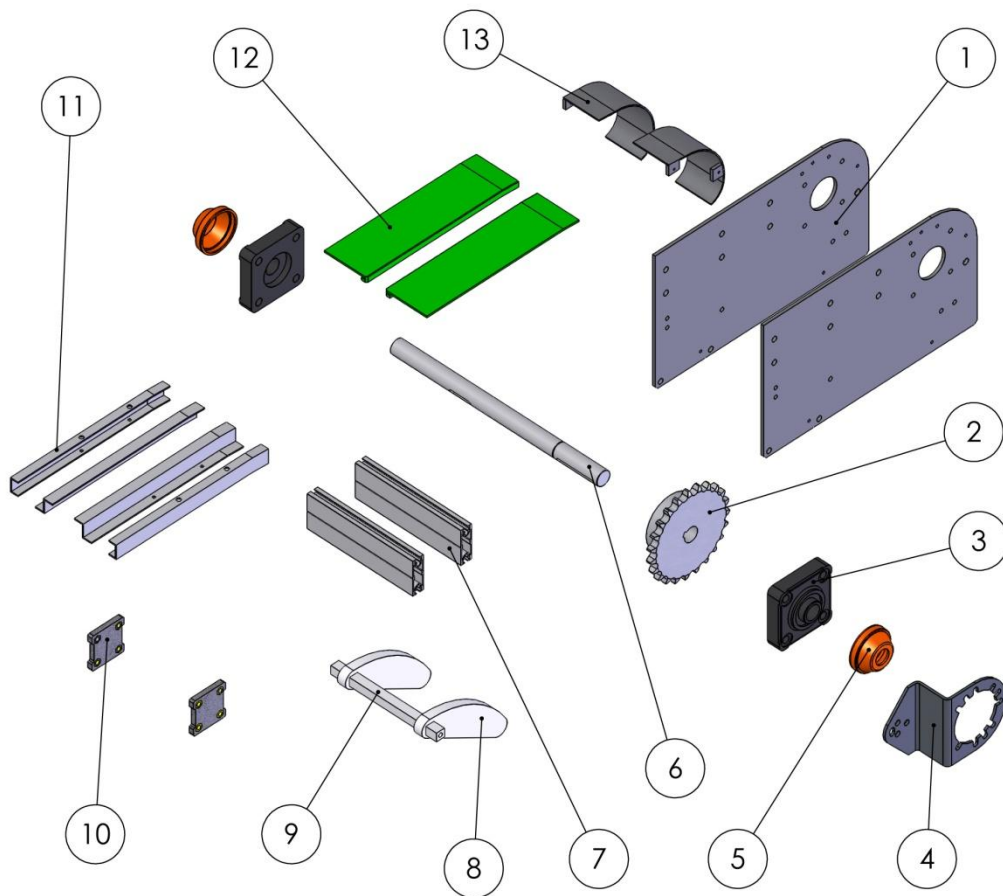


Technical specifications:

Standard motor	: Triphase 220/380 V
N° teeth drive sprocket with chain in steel	: Z 25 Dp. 153 mm
Standard speed at 50 Hz (m/min)	: 6.5, 14, 23, 35.5, 64



A = Volume depending to the motor gear type
X = 204 mm for K750 chain
268 mm for K1000 chain
319 mm for K1200 chain



Article Number	Description	Article Code
1	LEFT/RIGHT PLATE FOR MOTOR DRIVE	P14849
2	SIMPLE SPROCKET	*
3	POLYAMMIDE FLANGE SUPPORT	55205 VR-EC
4	REACTION LEVER	*
5	SAFETY CAP	
6	DRIVE SHAFT	*
7	INTERNAL SPACER	JFDA 6020
8	SLIDE IN POLYETHYLENE WHITE 500	P10402
9	ALUMINIUM SPACER FOR SLIDE	JFTMD
10	CAST ALUMINIUM CHANNEL JOINING PLATE	PJF8
11	Z-SHAPED ALUMINIUM PROFILE	90457
12	GREEN POLYETHYLENE FOR CHAIN 1873	25K
13	ACCIDENT PREVENTION SLIDE	SPT01/2/3

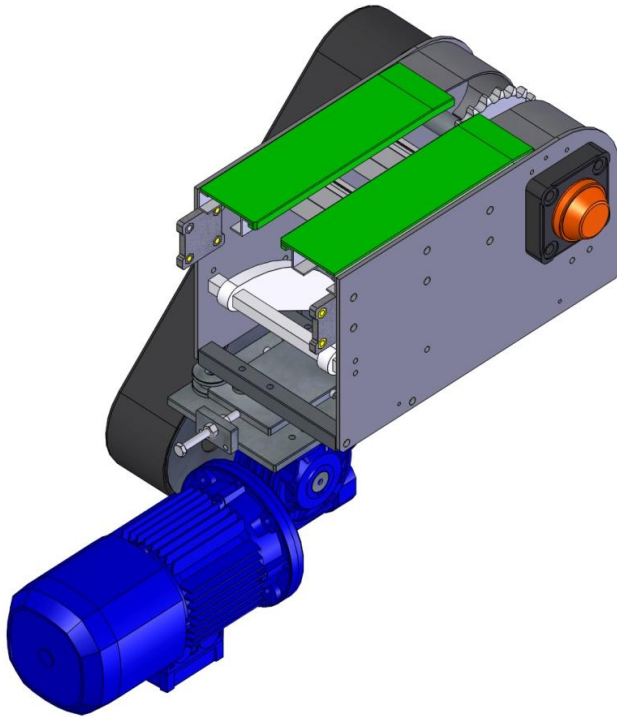
* Depends on the motor type

The parts indicated are not sold separately unless they are present in this catalogue in the designated section.

Transferred end motor drive

The transferred drive kit allows to move the position of the gear motor with respect to the axis of the drive sprocket. These are commonly used when it is necessary to reduce the space occupied by the end motor drive unit.

Transmission chain tension is regulated by using the available space in the slots on the support plate of the motor unit. The transmission has a suitable safety protection which must always be in its place when the conveyor is moving.

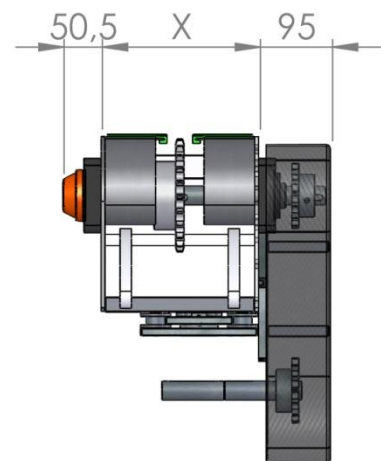
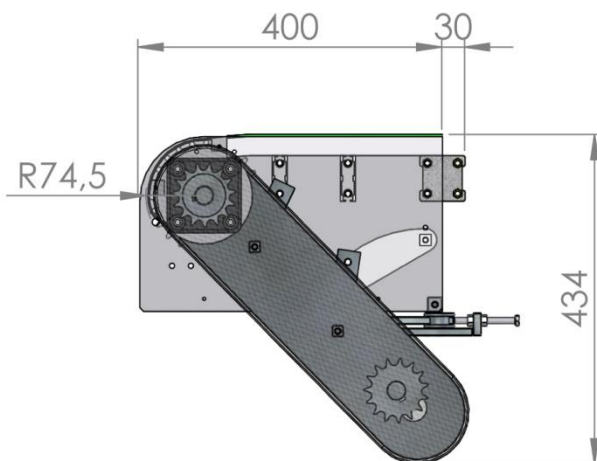


Technical specifications:

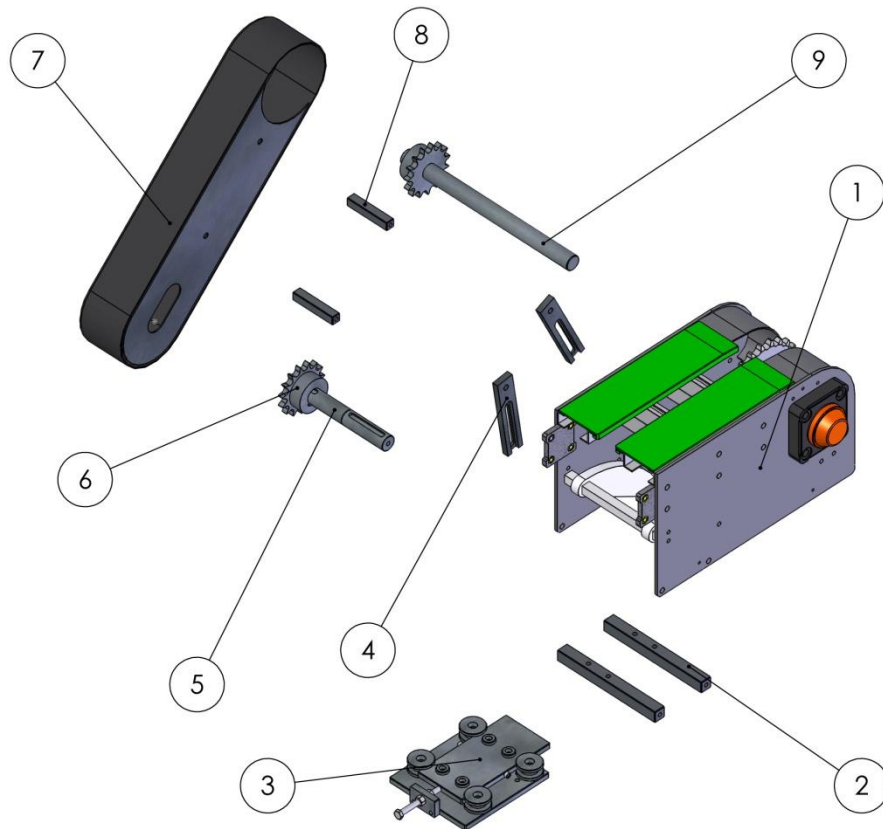
Standard motor : Triphase 220/380 V

N° teeth drive sprocket with chain in steel : Z 25 Dp. 153 mm

Standard speed at 50 Hz (m/min) : 6.5, 14, 23, 35.5, 64



X = 204 mm for K750 chain
 268 mm for K1000 chain
 319 mm for K1200 chain



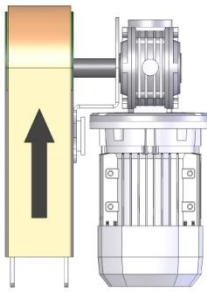
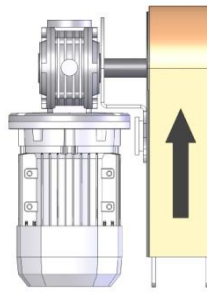
Article Number	Description	Article Code
1	MOTOR DRIVE	
2	SPACER FOR RETURN DRIVE UNIT	**
3	SLIDE FOR RETURN DRIVE UNIT	*
4	SAFETY PROTECTION BRACKET	F5TM12
5	DRIVE SHAFT	*
6	SIMPLE SPROCKET	*
7	SAFETY PROTECTION	*
8	SAFETY PROTECTION SPACER	F5TM13
9	MOTORISED SHAFT IN AISI 304	*

* Depends on the motor type

** Depends on the chain width

The parts indicated are not sold separately unless they are present in this catalogue in the designated section.

HOW TO WRITE THE ORDER CODES FOR MOTOR DRIVES

Description	Order Code	
Motor drive type	Suspended end Transferred end	: JMP : JMR
Drive side	Right: D 	Left: S 
Motor gear type	Bonfiglioli MVF49 Bonfiglioli W63 SEW WA20 SEW WA30	
Motor gear presence	Yes: Y No: N	
Chain model	882 1873	
Chain width	K750 K1000 K1200	

If purchasing the drive unit with your order, please specify the required speed at the time of ordering.

Example:

Right suspended end motor drive with gear motor SEW WA30 included and chain model 882 190,5 mm wide.

Cod: JFMP-D-WA30-Y-882-K750

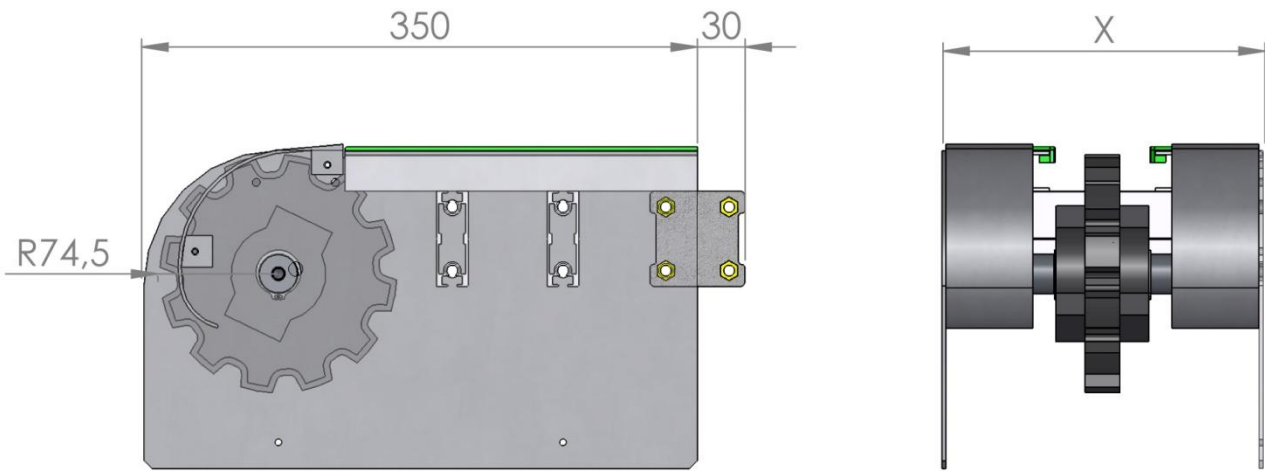
NOTE: For speeds above 20 m/min or in the presence of frequent starts or high loads, it is essential to put the motors under soft starter or inverter

Standard Returns

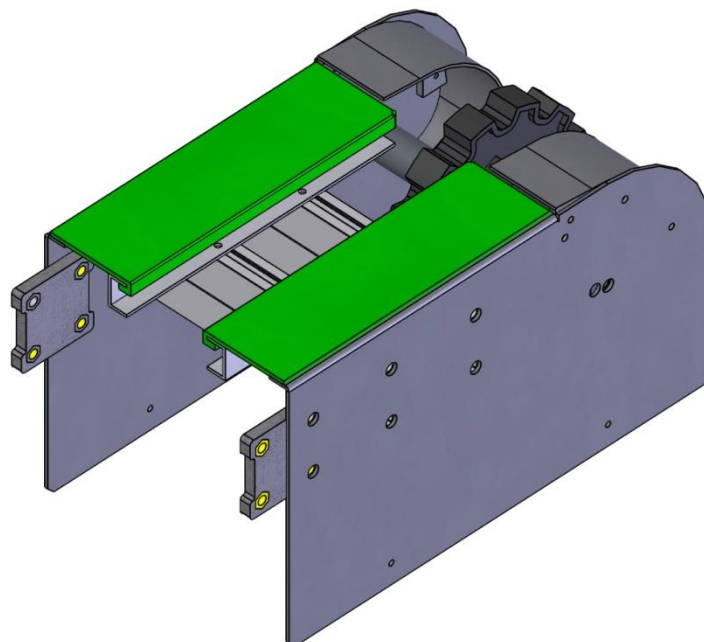
There are different standard return units to choose from depending on the construction requirements of the conveyor, for speeds of up to 70m/min.

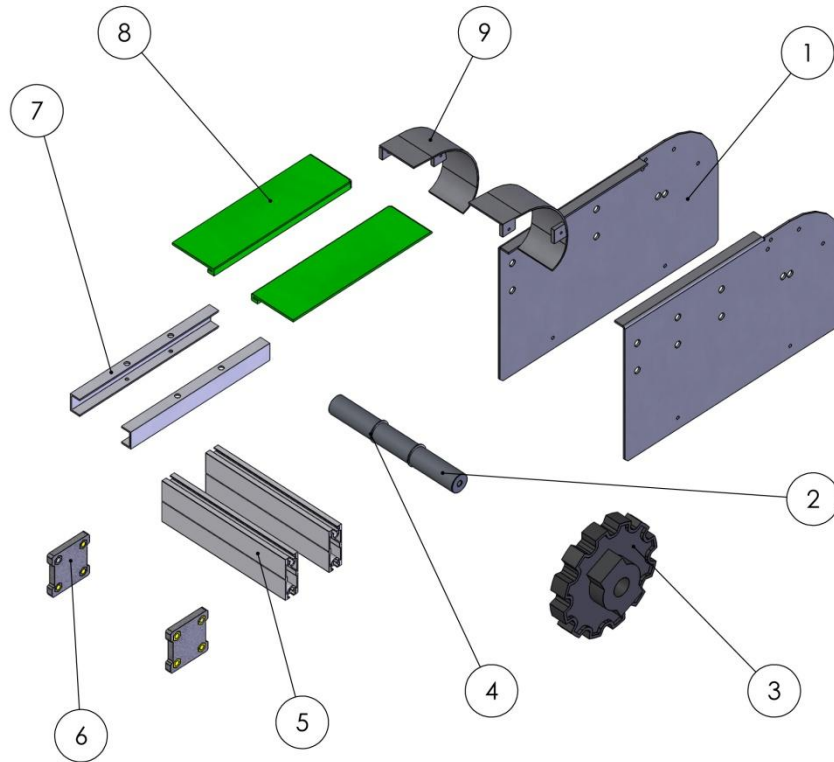
Model 882

180° Long final return



X = 204 mm for K750 chain
268 mm for K1000 chain
319 mm for K1200 chain





Article Number	Description	Article Code
1	LEFT/RIGHT PLATE FOR MOTOR DRIVE	P12541
2	RETURN DRIVE SHAFT	*
3	RETURN WHEEL	NSX882
4	SEEGER RING	
5	INTERNAL SPACER	JFDA 6020
6	CAST ALUMINIUM CHANNEL JOINING PLATE	PJF8
7	U-SHAPED ALUMINIUM PLATE	50500
8	GREEN POLYETHYLENE FOR CHAIN 882	29K
9	ACCIDENT PREVENTION SLIDE	SPT01/2/3

* Depends on the chain width

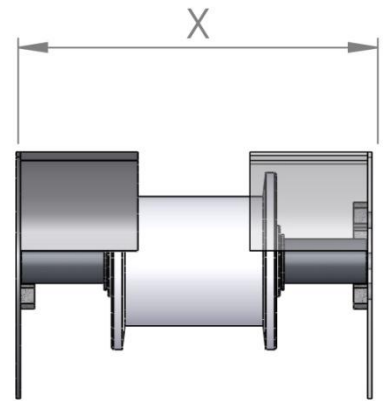
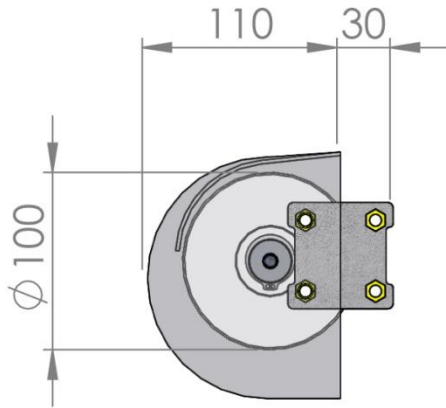
The parts indicated are not sold separately unless they are present in this catalogue in the designated section.

NOTE: For speeds above 30 m/min bearings will be mounted on the sprocket

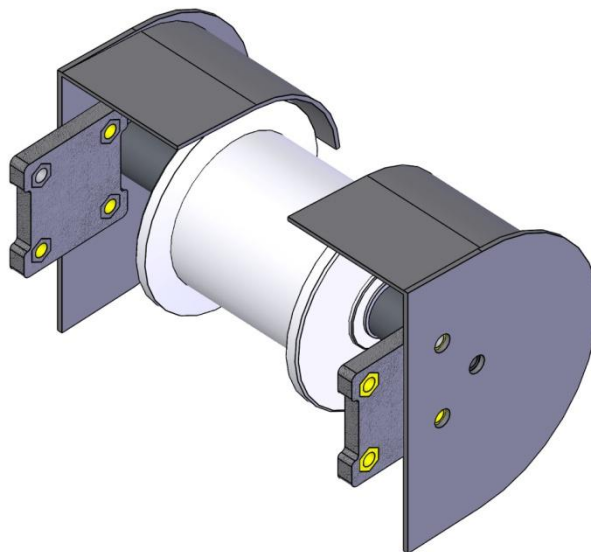
**Order Code: JF RL 882 K750
JF RL 882 K1000
JF RL 882 K1200**

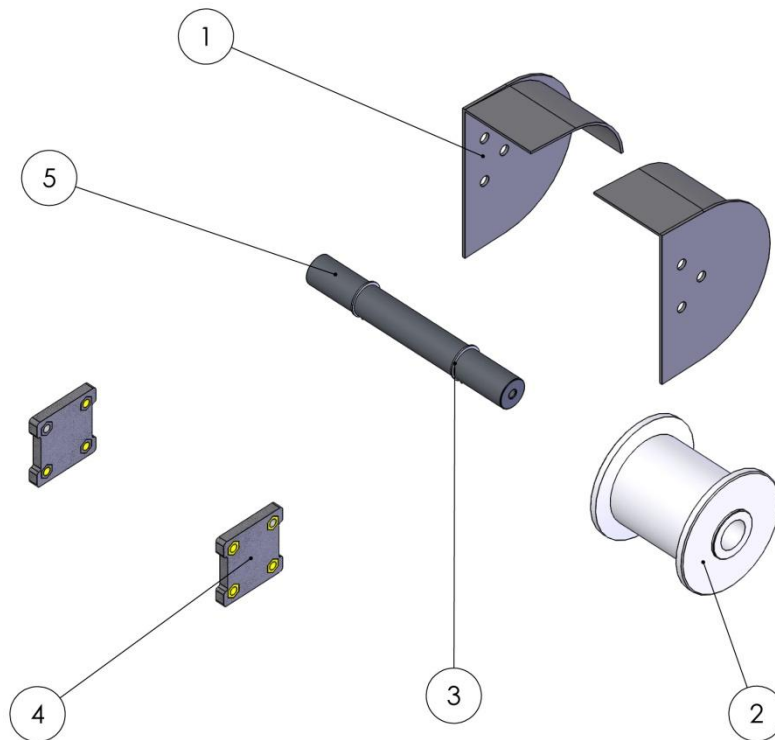


180° Short final return



X = 204 mm for K750 chain
268 mm for K1000 chain
319 mm for K1200 chain





Article Number	Description	Article Code
1	RIGHT/LEFT PLATE FOR SHORT RETURN MOTOR DRIVE	P14133
2	NYLON ROLLER	*
3	SEEGER RING	
4	CAST ALUMINIUM CHANNEL JOINING PLATE	PJF8
5	RETURN DRIVE SHAFT	*

* Depends on the chain width

The parts indicated are not sold separately unless they are present in this catalogue in the designated section.

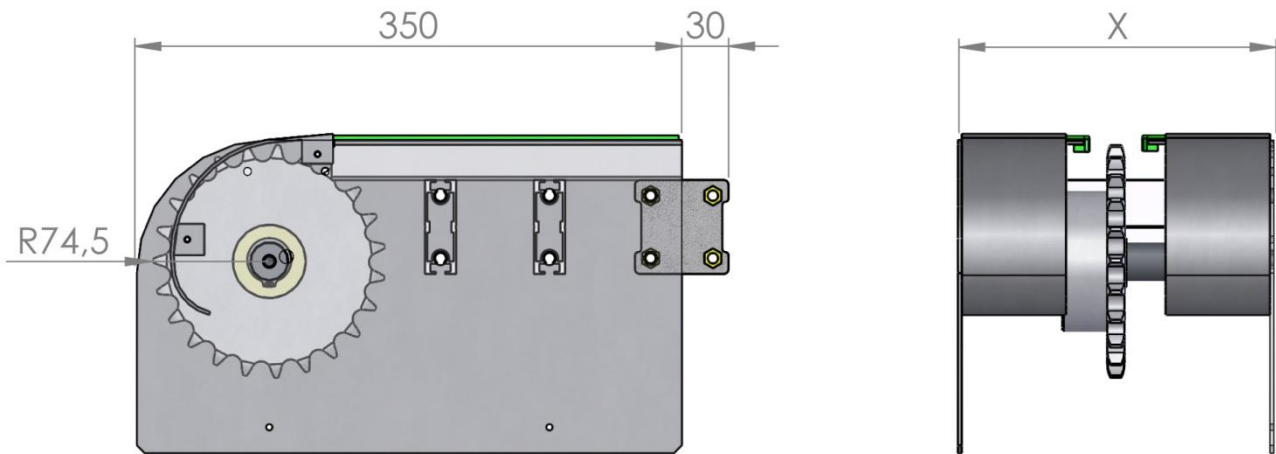
NOTE: For speeds above 30 m/min bearings will be mounted on the roller

**Order Code: JF RC 882 K750
JF RC 882 K1000
JF RC 882 K1200**

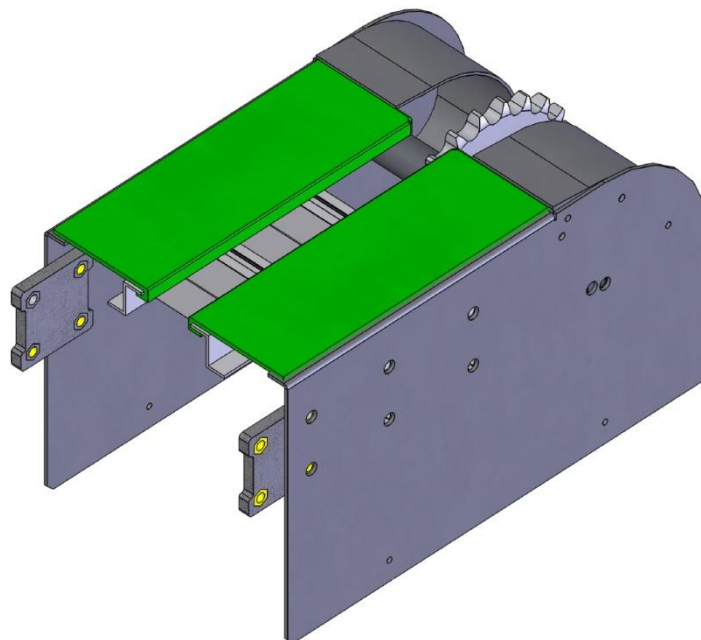


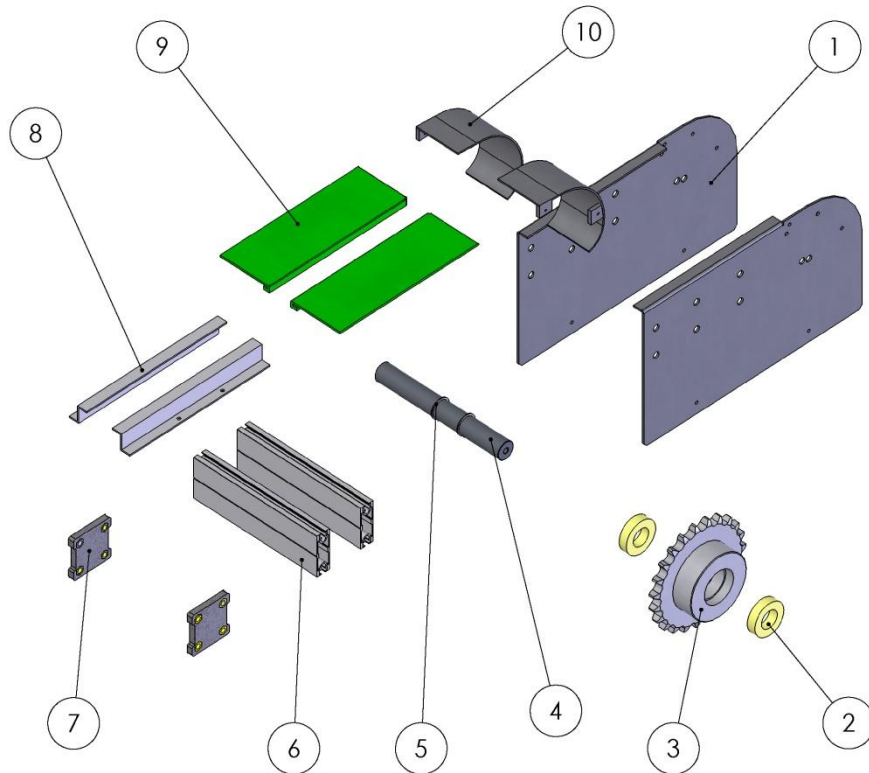
Model 1873

180° Long final return



X = 204 mm for K750 chain
268 mm for K1000 chain
319 mm for K1200 chain





Article Number	Description	Article Code
1	LEFT/RIGHT PLATE FOR MOTOR DRIVE	P12541
2	BEARINGS	6005-2RS
3	SIMPLE SPROCKET	*
4	RETURN SHAFT	*
5	SEEGER RING	
6	INTERNAL SPACER	JFDA 6020
7	CAST ALUMINIUM CHANNEL JOINING PLATE	PJF8
8	Z-SHAPED PROFILE	90457
9	GREEN POLYETHYLENE FOR CHAIN 1873	25K
10	ACCIDENT PROTECTION SLIDE	SPT01/2/3

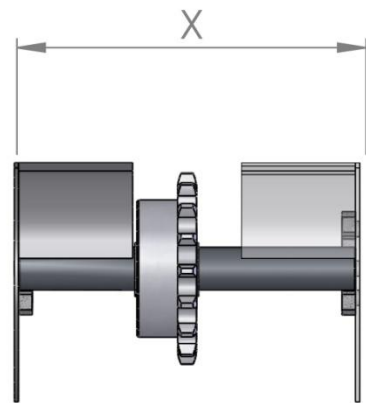
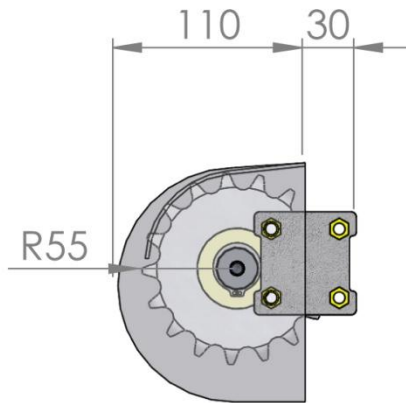
* Depends on the chain width

The parts indicated are not sold separately unless they are present in this catalogue in the designated section.

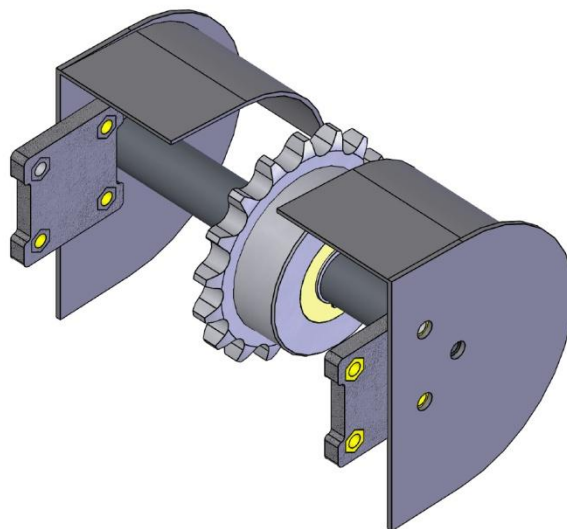
Order Code: JF RL 1873 K750
JF RL 1873 K1000
JF RL 1873 K1200

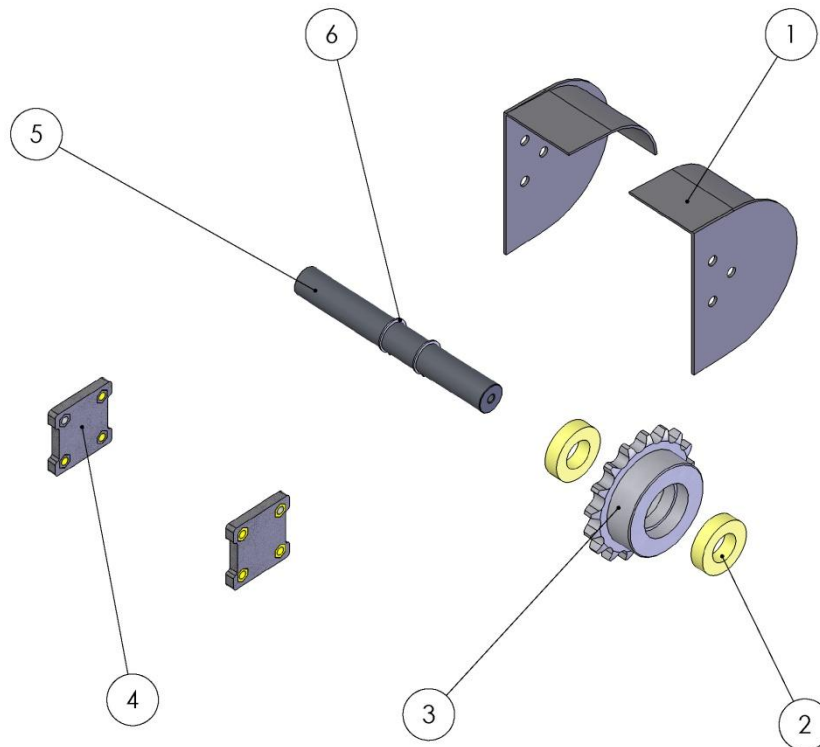


180° Short final return



X = 204 mm for K750 chain
268 mm for K1000 chain
319 mm for K1200 chain





Article Number	Description	Article Code
1	LEFT/RIGHT SHORT RETURN END PLATE	P14133
2	BEARINGS	6005-2RS
3	SIMPLE SPROCKET	*
4	CAST ALUMINIUM CHANNEL JOINING PLATE	PJF8
5	RETURN DRIVE SHAFT	*
6	SEEGER RING	

* Depends on the chain width

The parts indicated are not sold separately unless they are present in this catalogue in the designated section.

Order Code: JF RC 1873 K750
JF RC 1873 K1000
JF RC 1873 K1200



SUMMARIZING TABLE OF ORDER CODES FOR MOTOR DRIVES

Description	Order Code
Return type	180° Long final return : JFRL 180° Short final return : JFRC
Chain model	882 1873
Chain width	K750 K1000 K1200

Example:

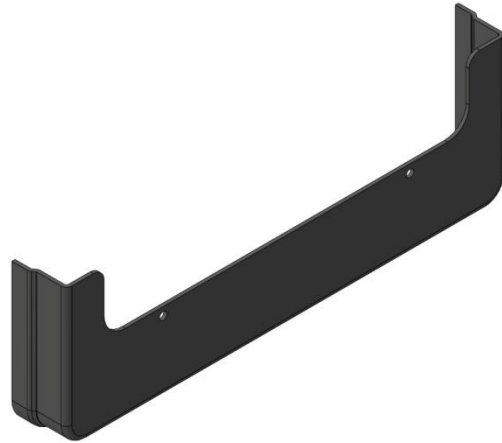
180° Long final return for chain model 882 190,5 mm wide.
Cod: JFRL-882-K750



Accident protection devices on the end drives

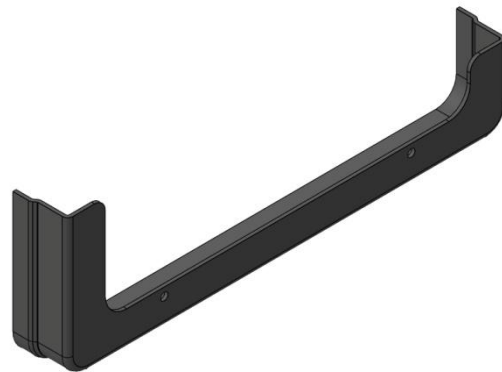
Safety protection on end drives

Cod: JF-K750PM
JF-K1000PM
JF-K1200PM



Safety protection on end drives

Cod: JF-K750PR
JF-K1000PR
JF-K1200PR



Curves

Model 882

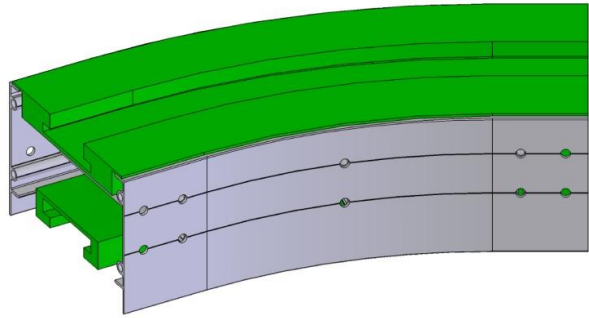
Flat sliding curves

The dimensions of flat sliding curves change depending on the chain width and model.

The standard versions are: 30°-45°-60°-90°.

On request, curves with different radii from the standard model can be built, such as very wide radius curves for very long products.

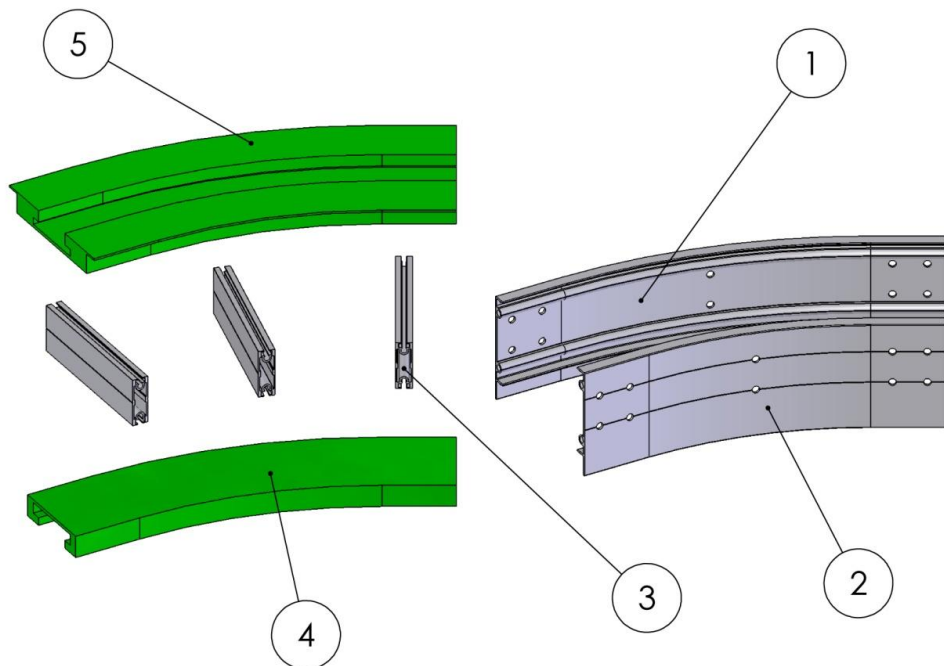
Sliding curves raise the chain's working tension. It is then necessary to consider this when designing the conveyor.



Article Number	Description	Article Code
1	EXTERNAL FLAT CURVE	*
2	INTERNAL FLAT CURVE	*
3	INTERNAL SPACER	*
4	LOWER CHAIN SLIDEWAY	JFCSR 882
5	UPPER CHAIN SLIDEWAY	JFCSA 882

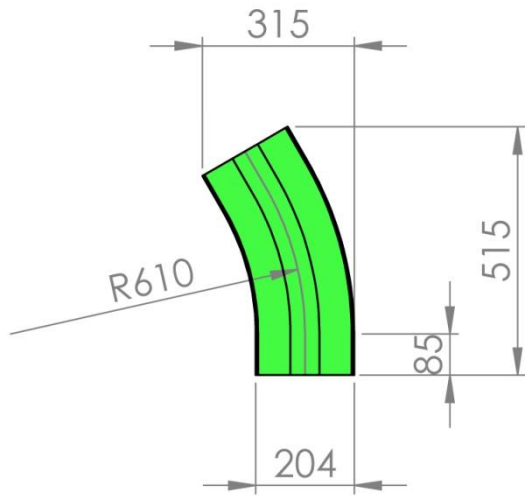
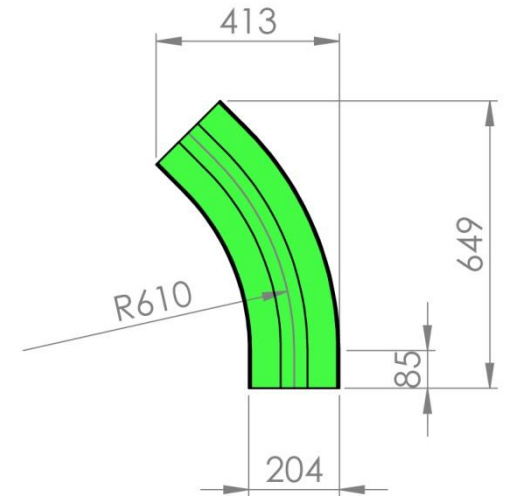
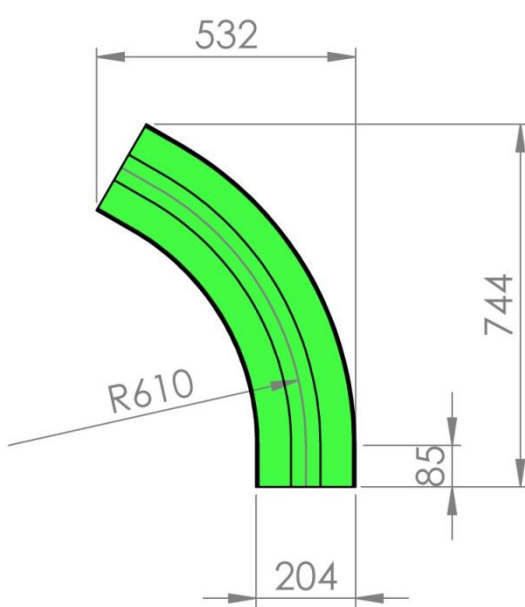
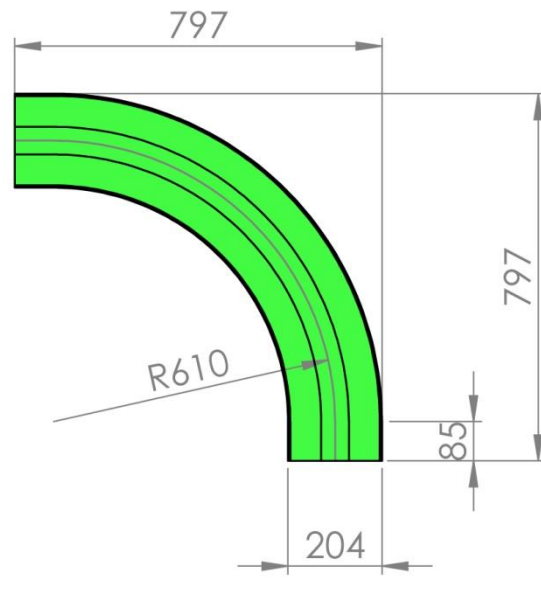
* Depends on the chain width

The parts indicated are not sold separately unless they are present in this catalogue in the designated section.



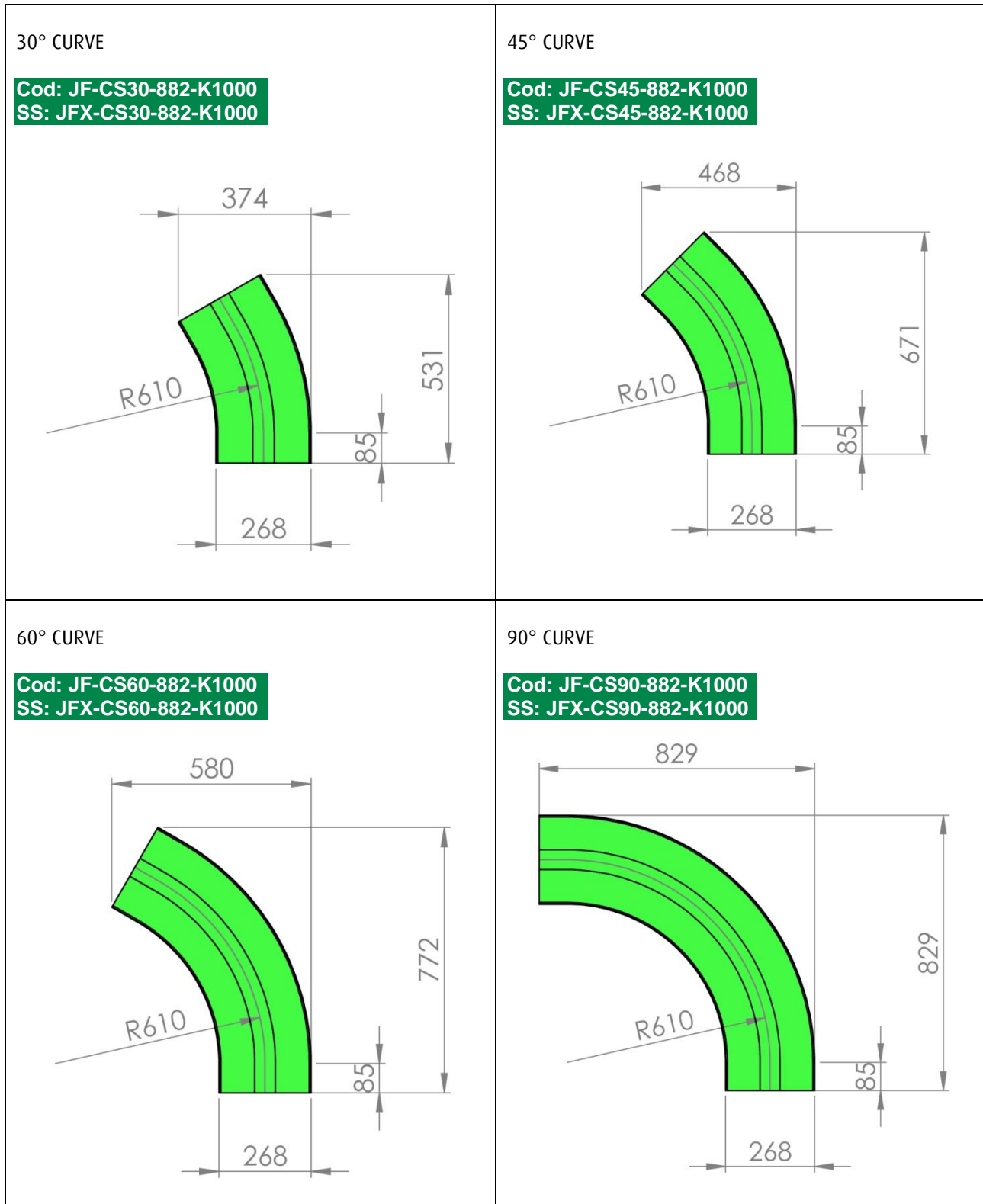


Flat sliding curves for K750 chain

<p>30° CURVE</p> <p>Cod: JF-CS30-882-K750 SS: JFX-CS30-882-K750</p> 	<p>45° CURVE</p> <p>Cod: JF-CS45-882-K750 SS: JFX-CS45-882-K750</p> 
<p>60° CURVE</p> <p>Cod: JF-CS60-882-K750 SS: JFX-CS60-882-K750</p> 	<p>90° CURVE</p> <p>Cod: JF-CS90-882-K750 SS: JFX-CS90-882-K750</p> 

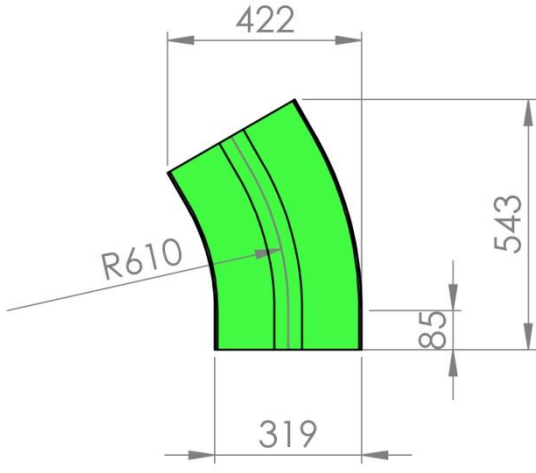
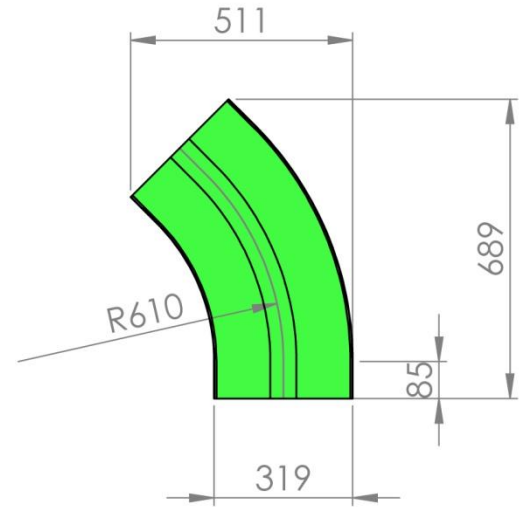
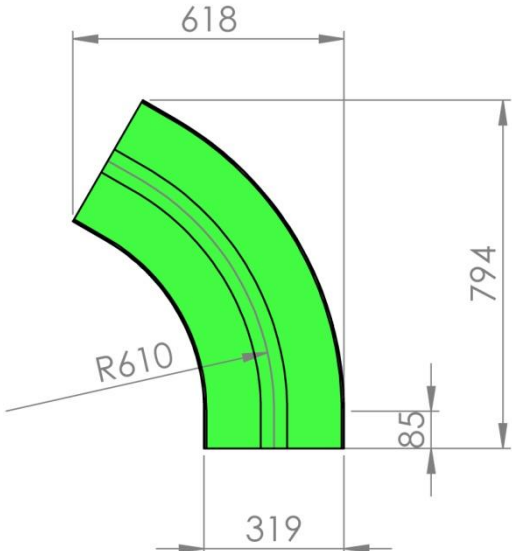
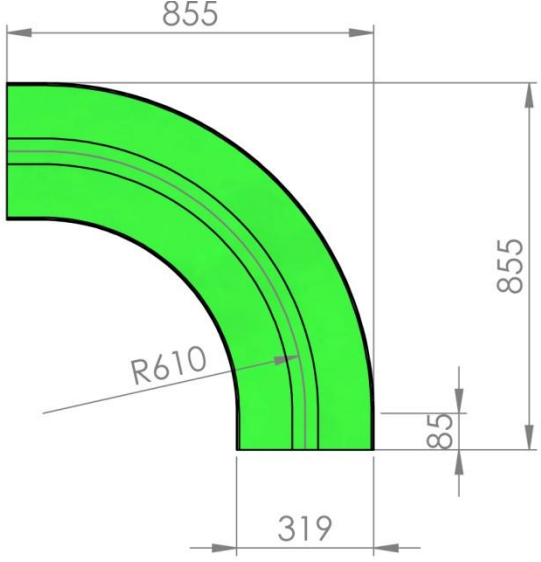


Flat sliding curves for K1000 chain



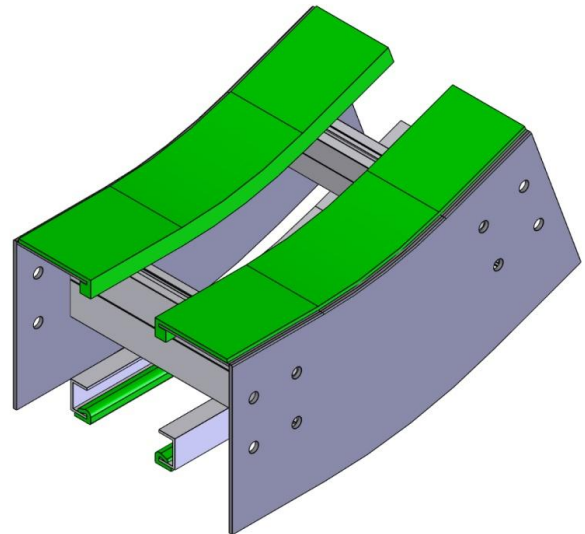


Flat sliding curves for K1200 chain

<p>30° CURVE</p> <p>Cod: JF-CS30-882-K1200 SS: JFX-CS30-882-K1200</p> 	<p>45° CURVE</p> <p>Cod: JF-CS45-882-K1200 SS: JFX-CS45-882-K1200</p> 
<p>60° CURVE</p> <p>Cod: JF-CS60-882-K1200 SS: JFX-CS60-882-K1200</p> 	<p>90° CURVE</p> <p>Cod: JF-CS90-882-K1200 SS: JFX-CS90-882-K1200</p> 

Vertical sliding curves

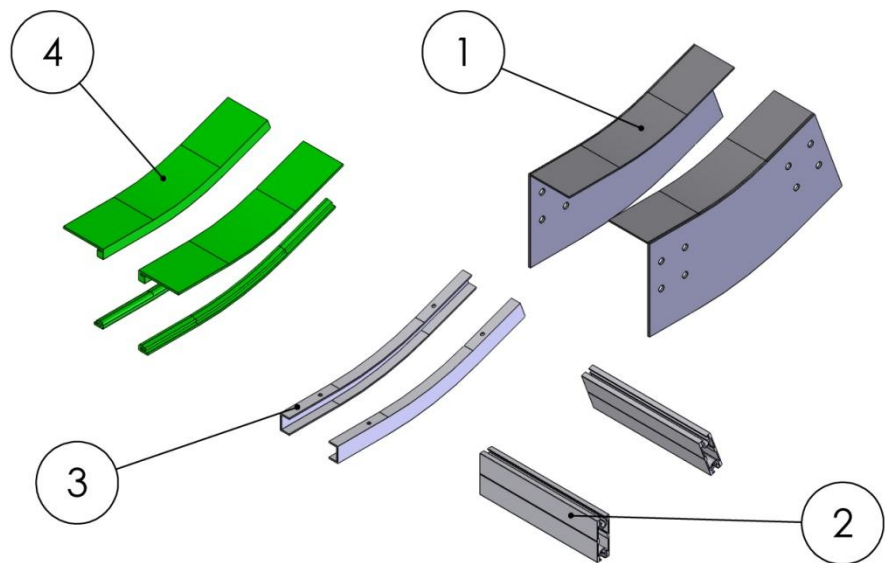
This type of curve is used to form climbing or descending paths with slants that normally are greater than 11°. In these cases, the conveyor chain must have flights to ensure that the pieces are handled correctly. Vertical curves are made in satin finish stainless steel and are available in two different configurations: upward or downward. These are not interchangeable: always remember to specify the direction of motion of the chain when placing the order.



Num. Articolo	Descrizione	Codice Articolo
1	SIDE	*
2	SPACER	*
3	U-SHAPED ALUMINIUM PROFILE	50500
4	CHAIN SLIDEWAY	*

* Depends on the chain width

The parts indicated are not sold separately unless they are present in this catalogue in the designated section.





Vertical sliding curves

20° CURVE	
Cod: JF-CSV20-882-K750 JF-CSV20-882-K1000 JF-CSV20-882-K1200	
30° CURVE	
Cod: JF-CSV30-882-K750 JF-CSV30-882-K1000 JF-CSV30-882-K1200	
45° CURVE	
Cod: JF-CSV45-882-K750 JF-CSV45-882-K1000 JF-CSV45-882-K1200	

Model 1873

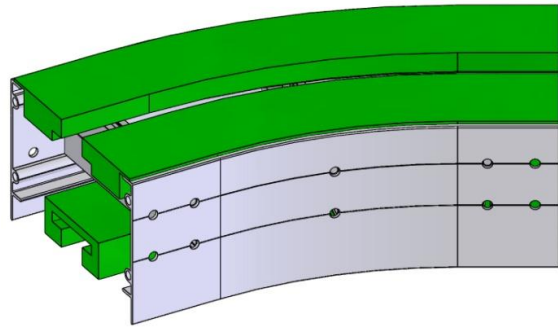
Flat sliding curves

The dimensions of flat sliding curves change depending on the chain width and model.

The standard versions are: 30°-45°-60°-90°.

On request, curves with different radii from the standard model can be built, such as very wide radius curves for very long products.

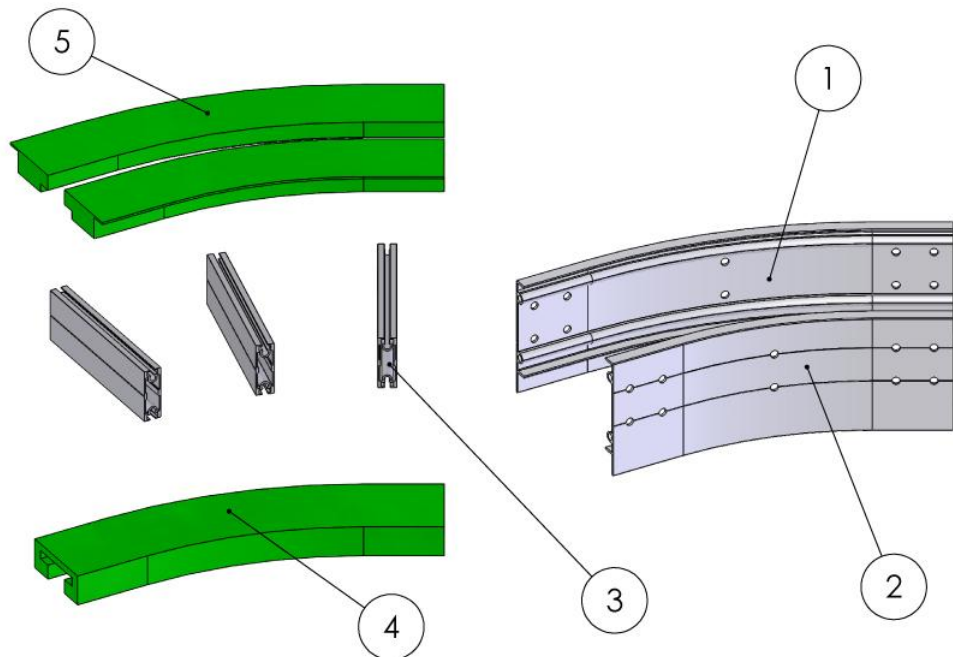
Sliding curves raise the chain's working tension. It is then necessary to consider this when designing the conveyor.



Article Number	Description	Article Code
1	EXTERNAL FLAT CURVE	*
2	INTERNAL FLAT CURVE	*
3	INTERNAL SPACER	*
4	LOWER CHAIN SLIDEWAY	JFCSR 1873
5	UPPER CHAIN SLIDEWAY	JFCSA 1873

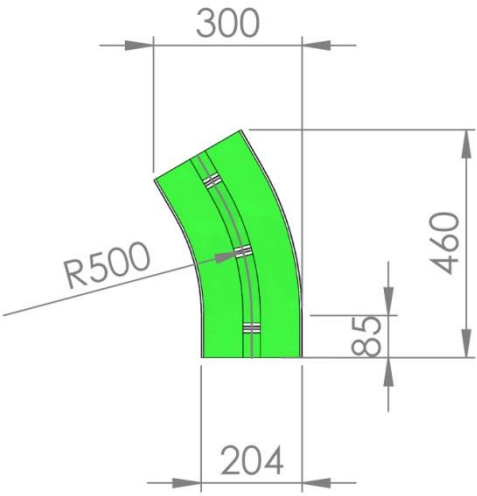
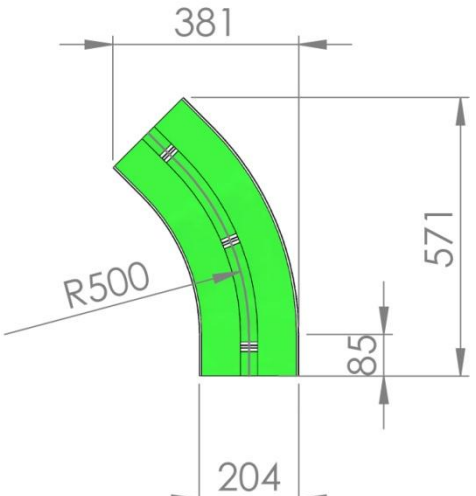
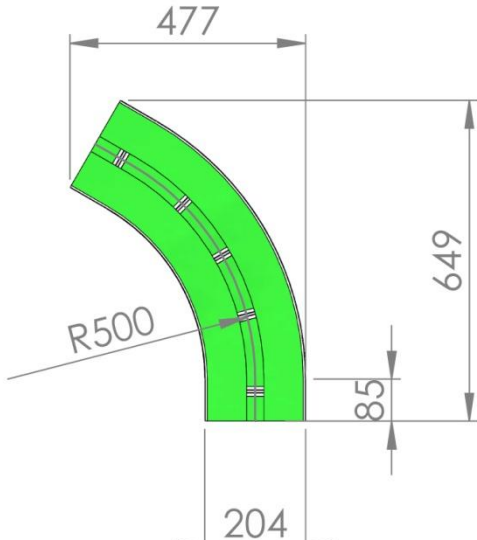
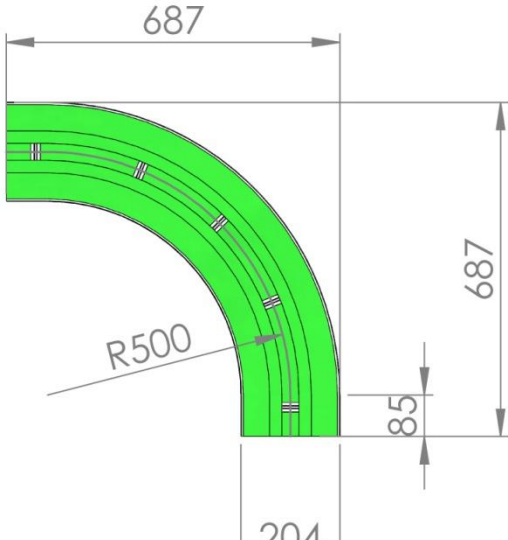
* Depends on the chain width

The parts indicated are not sold separately unless they are present in this catalogue in the designated section.



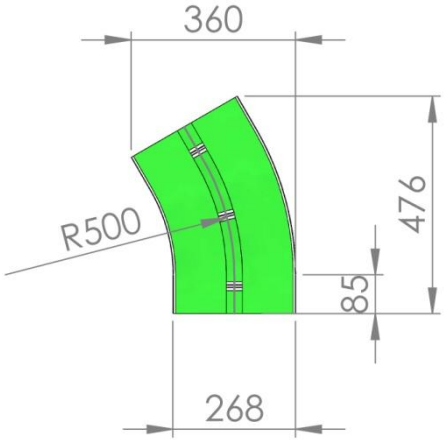
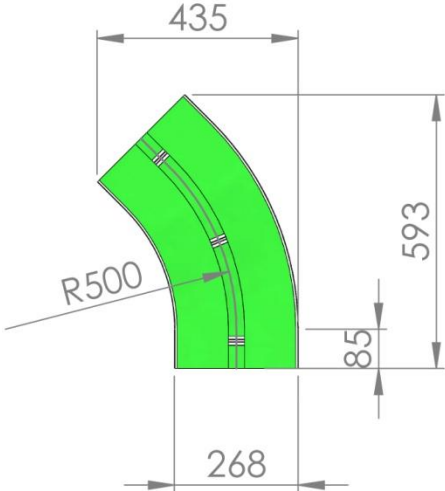
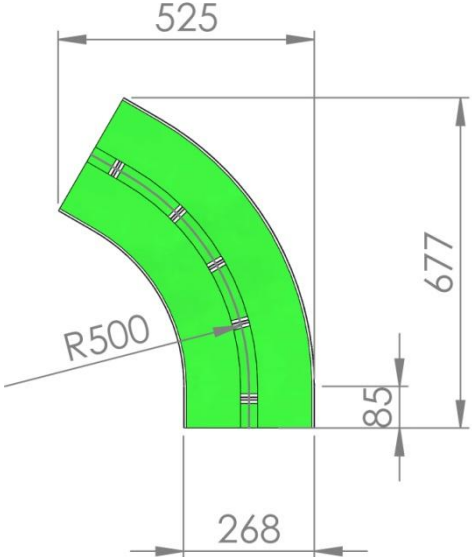
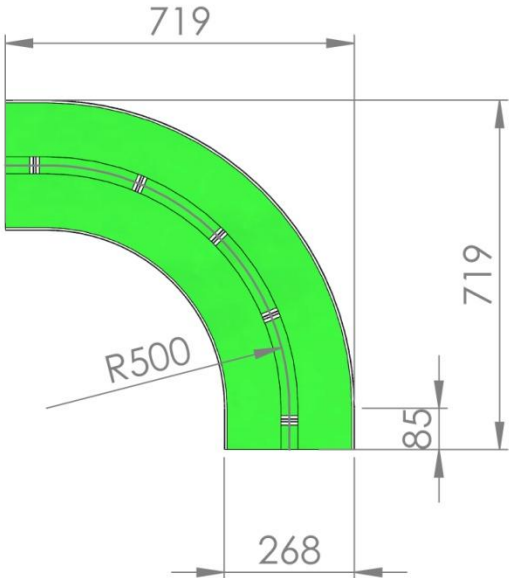


Flat sliding curves for K750 chain

<p>30° CURVE</p> <p>Cod: JF-CS30-1873-K750 SS: JFX-CS30-1873-K750</p> 	<p>45° CURVE</p> <p>Cod: JF-CS45-1873-K750 SS: JFX-CS45-1873-K750</p> 
<p>60° CURVE</p> <p>Cod: JF-CS60-1873-K750 SS: JFX-CS60-1873-K750</p> 	<p>90° CURVE</p> <p>Cod: JF-CS90-1873-K750 SS: JFX-CS90-1873-K750</p> 

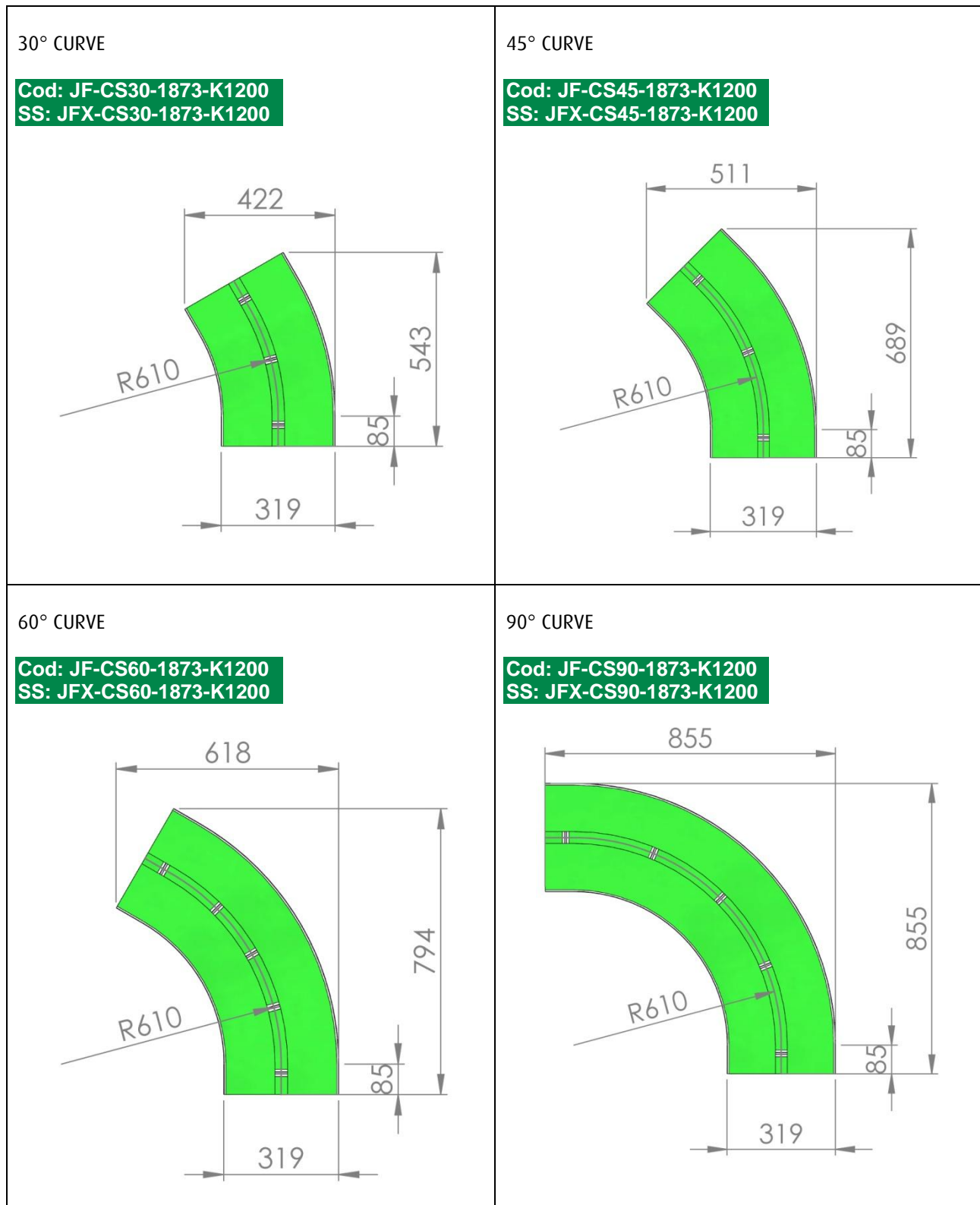


Flat sliding curves for K1000 chain

<p>30° CURVE</p> <p>Cod: JF-CS30-1873-K1000 SS: JFX-CS30-1873-K1000</p> 	<p>45° CURVE</p> <p>Cod: JF-CS45-1873-K1000 SS: JFX-CS45-1873-K1000</p> 
<p>60° CURVE</p> <p>Cod: JF-CS60-1873-K1000 SS: JFX-CS60-1873-K1000</p> 	<p>90° CURVE</p> <p>Cod: JF-CS90-1873-K1000 SS: JFX-CS90-1873-K1000</p> 

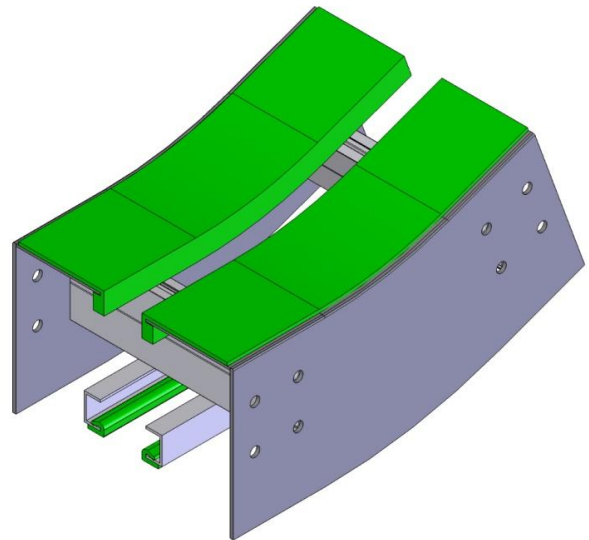


Flat sliding curves for K1200 chain



Vertical sliding curves

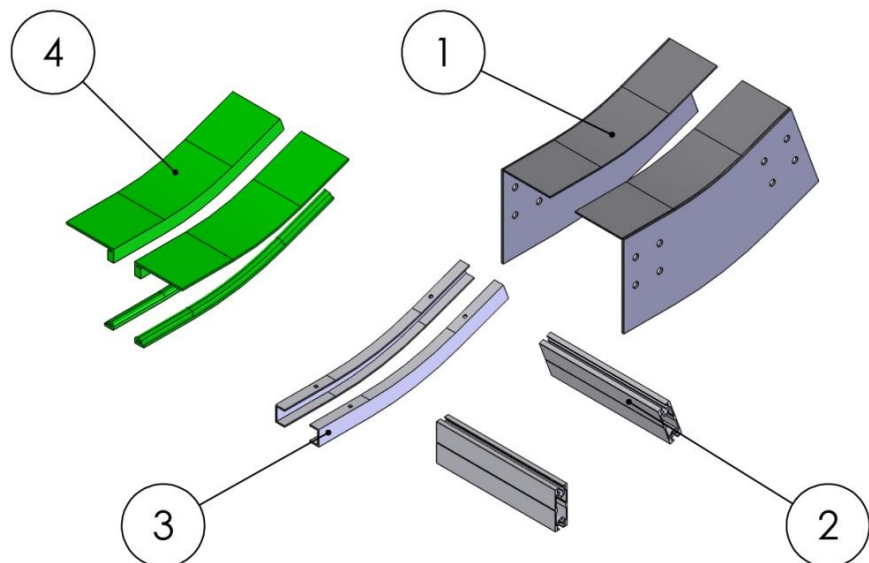
This type of curve is used to form climbing or descending paths with slants that normally are greater than 11°. In these cases, the conveyor chain must have flights to ensure that the pieces are handled correctly. Vertical curves are made in satin finish stainless steel and are available in two different configurations: upward or downward. These are not interchangeable: always remember to specify the direction of motion of the chain when placing the order.



Num. Articolo	Descrizione	Codice Articolo
1	SIDE	*
2	SPACER	*
3	U-SHAPED ALUMINIUM PROFILE	50500
4	CHAIN SLIDEWAY	*

* Depends on the chain width

The parts indicated are not sold separately unless they are present in this catalogue in the designated section.





Vertical sliding curves

20° CURVE	
Cod: JF-CSV20-1873-K750 JF-CSV20-1873-K1000 JF-CSV20-1873-K1200	
30° CURVE	
Cod: JF-CSV30-1873-K750 JF-CSV30-1873-K1000 JF-CSV30-1873-K1200	
45° CURVE	
Cod: JF-CSV45-1873-K750 JF-CSV45-1873-K1000 JF-CSV45-1873-K1200	

**SUMMARIZING TABLE OF ORDER CODES FOR CURVES**

Description	Order Code
Curve type	Flat sliding curve : JFCS Vertical sliding curve : JFCSV
Material	Standard Aluminum: Stainless Steel: X
Degrees	20 (standard only for vertical curves) 30 45 60 90 (In case of realization of curves with out of standard degrees, please insert required degrees)
Chain model	882 1873
Chain width	K750 K1000 K1200
Average Radius (Only in case of out of standard curves)	Specify average radius dimension in mm

Example of standard curve order code:

30° Flat sliding curve for chain model 882 190,5 mm wide
Cod: JFCS-30-882-K750

Example of out of standard curve order code:

15° Vertical sliding curve with a average radius of 500 mm for chain model 1873 254 mm wide
Cod: JCSV-15-1873-K1000-R500



Lateral guides

Jollyflex is an open system that allows to use several types of supports and lateral guides found on the market.

The guides shown below can be either fixed or adjustable, depending on client needs.

The corresponding data are correlated to a basic guide format: on request, accessories to increase flexibility are available.

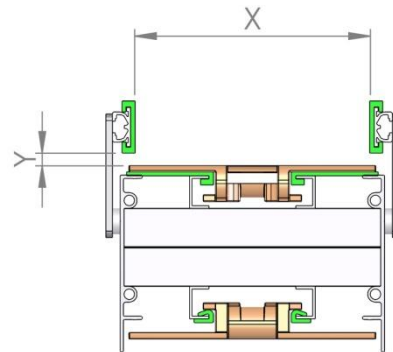
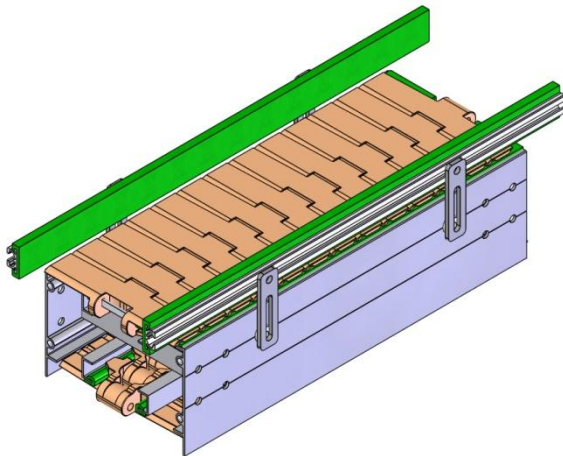
For more technical information and evaluations, please contact our Technical Office.

Making guides in curves are no problem when using fixed guides.

For adjustable guides for curves, please contact our Technical Office.

Fixed guides

JF GPF1



Composition (per channel meter):

GL40P	: 2 m
GL30A	: 2 m
DS2010A6/16/26	: 4 pieces
PSG95	: 4 pieces

Clearance:

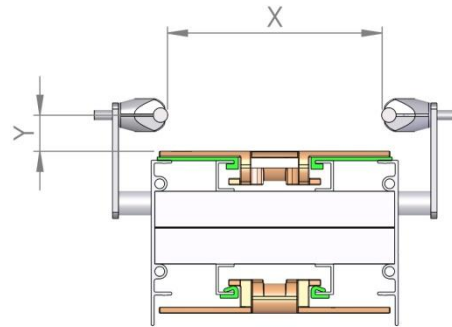
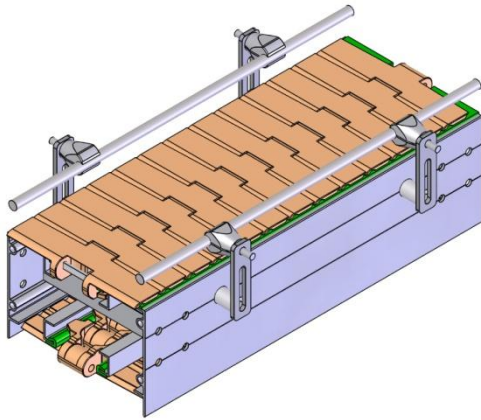
X	: 181 mm minimum* (K750)
	: 245 mm minimum* (K1000)
	: 309 mm minimum* (K1200)
Y	: 3 ÷ 19 mm*

* The X dimension changes with the length of the aluminum spacer.

The Y dimension varies through the slot in the PSG95 plate.



JF GPF3



Composition (per channel meter):

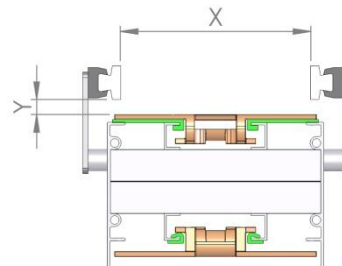
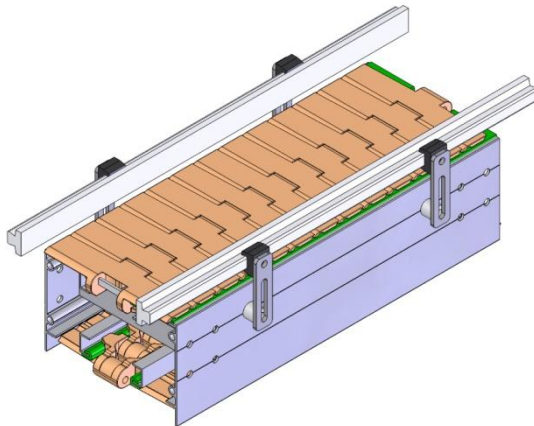
GL12SS	: 2 m
MGT12	: 4 pieces
DS2010A27/37/47	: 4 pieces
PSG95	: 4 pieces

Clearance:

X	: 136 mm minimum* (K750)
	: 200 mm minimum* (K1000)
	: 264 mm minimum* (K1200)
Y	: 15 ÷ 28,5 mm*

* The X dimension changes with the length of the aluminum spacer.
The Y dimension varies through the slot in the PSG95 plate.

JF GPF6



Composition (per channel meter):

GL31SS	: 2 m
MGL31SS	: 4 pieces
DS2010A18/28/38	: 4 pieces
PSG95	: 4 pieces

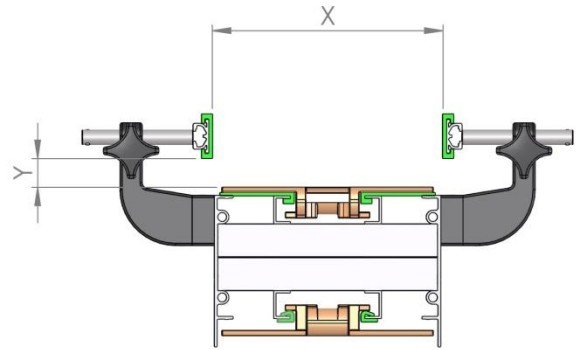
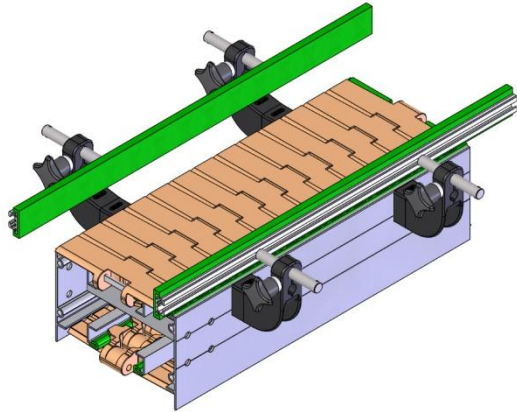
Clearance:

X	: 154 mm minimum* (K750)
	: 218 mm minimum* (K1000)
	: 282 mm minimum* (K1200)
Y	: 3 ÷ 12 mm*

* The X dimension changes with the length of the aluminum spacer.
The Y dimension varies through the slot in the PSG95 plate.

Adjustable guides

JF GPR4



Composition (per channel meter):

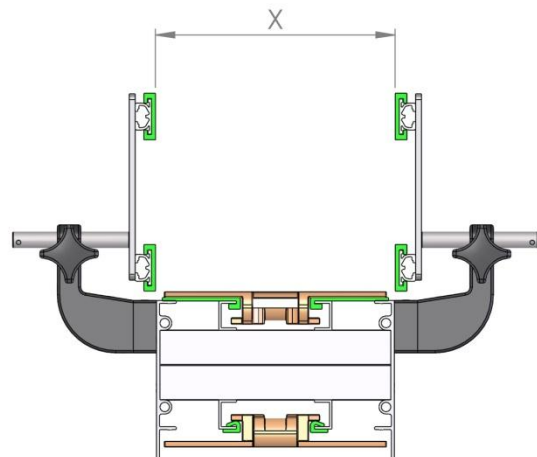
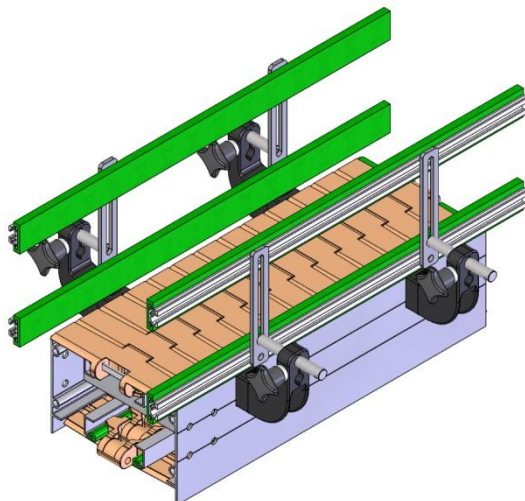
GL40P	: 2 m
GL30A	: 2 m
SG11	: 4 pieces
DS11	: 4/8/12 pieces
PFG14	: 4 pieces

Clearance:

X	: 75 ÷ 215 mm* (K750)
	139 ÷ 279 mm* (K1000)
	203 ÷ 343 mm* (K1200)
Y	: 3 ÷ 24 mm*

* The X dimension depends on the number of DS11 spacers used and the adjustment provided by the PFG14 pin.
The Y dimension is Y varies through the slot in the SG11 support and on the DS11 spacer.

JF GPR6



Composition (per channel meter):

GL40P	: 4 m
GL30A	: 4 m
SG11	: 4 pieces
DS11	: 4/8/12 pieces
PFG14	: 4 pieces
PSG160	: 4 pieces

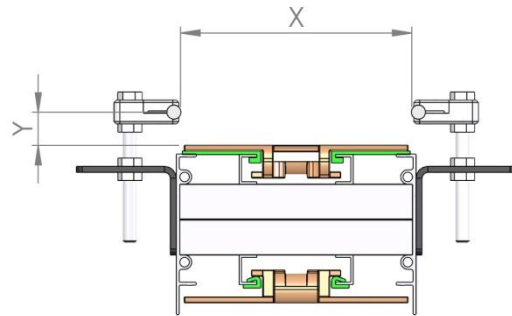
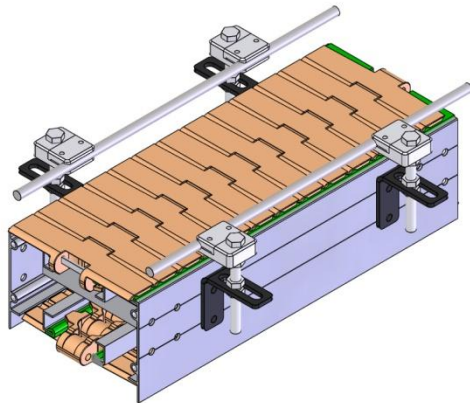
Clearance:

X	: 60 ÷ 200 mm* (K750)
	124 ÷ 264 mm* (K1000)
	188 ÷ 328 mm* (K1200)

* The X dimension depends on the number of DS11 spacers used and the adjustment provided by the PFG14 pin.



JF GPR7



Composition (per channel meter):

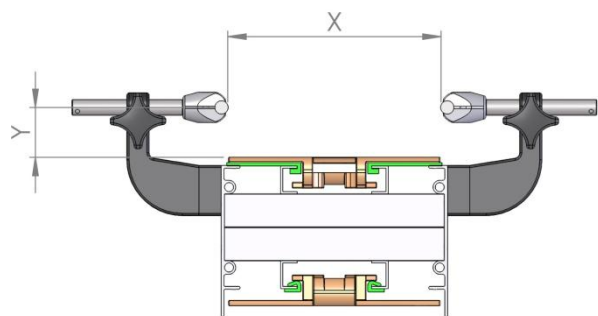
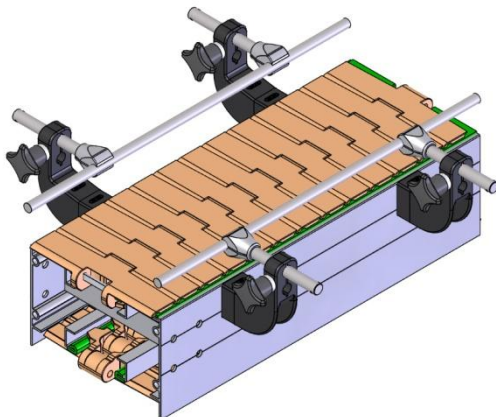
GL12SS	: 2 m
M240-241	: 4 pieces
Bracket 244	: 4 pieces
Screws M12x120	: 4 pieces
PS6020 20/40/60	: 4 pieces

Clearance:

X	: 75 ÷ 198 mm* (K750)
	139 ÷ 262 mm* (K1000)
	203 ÷ 326 mm* (K1200)
Y	: 3 ÷ 67 mm*

* The X dimension changes with the slot on the 244 bracket.
The Y dimension can be adjusted with the support screws.

JF GPR11



Composition (per channel meter):

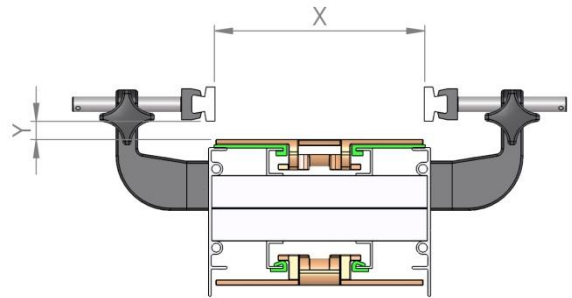
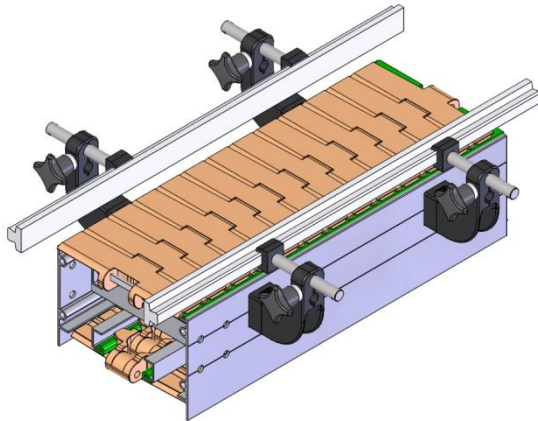
GL12SS	: 2 m
MGT12	: 4 pieces
SG11	: 4 pieces
SG11DS11	: 4/8/12 pieces
PFG14	: 4 pieces

Clearance:

X	: 30 ÷ 170 mm* (K750)
	94 ÷ 234 mm* (K1000)
	158 ÷ 298 mm* (K1200)
Y	: 24 ÷ 44 mm*

* The X dimension depends on the number of DS11 spacers used and the adjustment provided by the PFG14 pin.
The Y dimension is Y varies through the slot in the SG11 support and on the DS11 spacer.

JF GPR17



Composition (per channel meter):

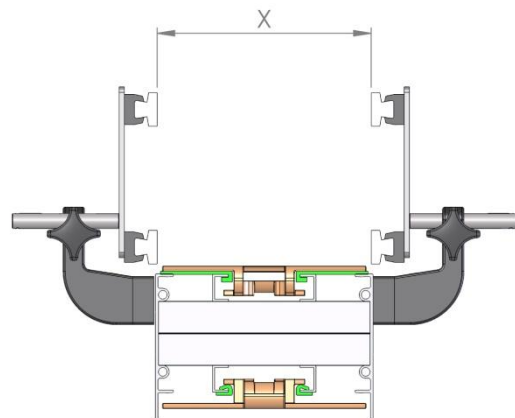
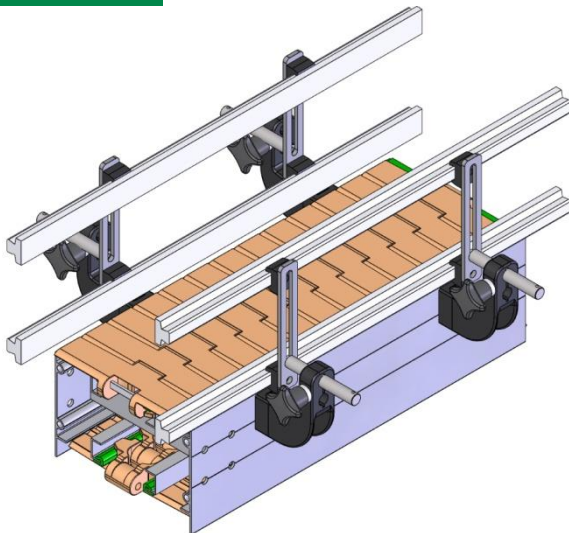
GL315S	: 2 m
MGL315S	: 4 pieces
SG11	: 4 pieces
DS11	: 4/8/12 pieces
PGF14	: 4 pieces

Clearance:

X	: 48 ÷ 188 mm* (K750)
	112 ÷ 252 mm* (K1000)
	176 ÷ 316 mm* (K1200)
Y	: 8 ÷ 28 mm*

* The X dimension depends on the number of DS11 spacers used and the adjustment provided by the PGF14 pin.
The Y dimension is Y varies through the slot in the SG11 support and on the DS11 spacer.

JF GPR18



Composition (per channel meter):

GL315S	: 4 m
MGL315S	: 8 pieces
SG11	: 4 pieces
DS11	: 4/8/12 pieces
PGF14	: 4 pieces
PSG160	: 4 pieces

Clearance:

X	: 32 ÷ 172 mm* (K750)
	96 ÷ 236 mm* (K1000)
	160 ÷ 300 mm* (K1200)

* The X dimension depends on the number of DS11 spacers used and the adjustment provided by the PGF14 pin.

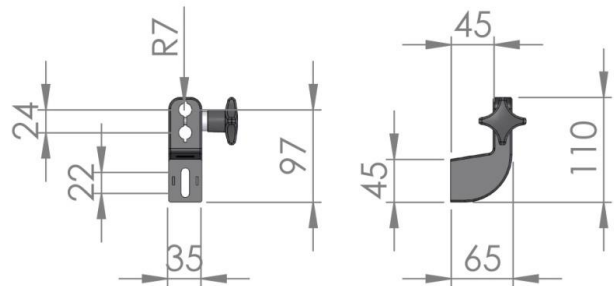


Lateral guides accessories

Support

Material : Polyamide
 Colour : Black
 Packaging : 10 pieces

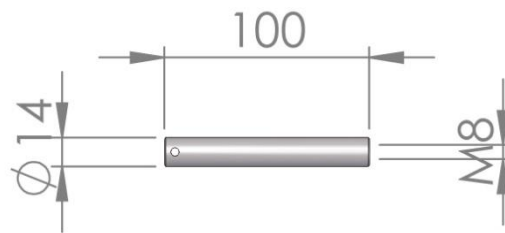
Order Code: SG11



Guide fastening pin

Material : Stainless steel
 Packaging : 10 pieces

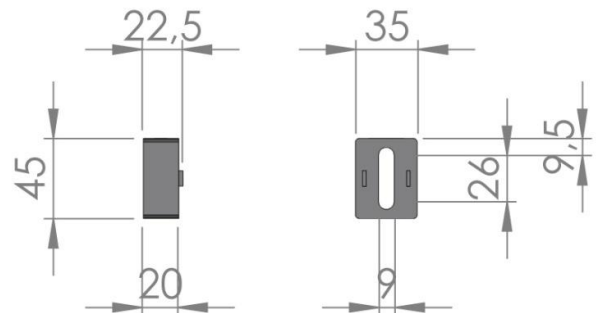
Order Code: PFG14



Support spacer

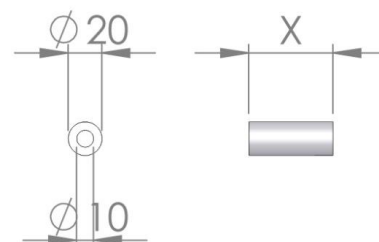
Material : Polyamide
 Colour : Black
 Packaging : 10 pieces

Order Code: DS11



Material : Anodized aluminum
 Packaging : Custom cut into bars

Order Code: DS2010A

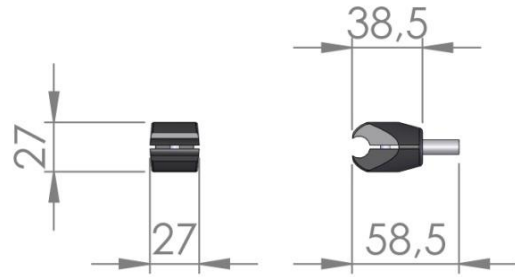




Guide support clamps

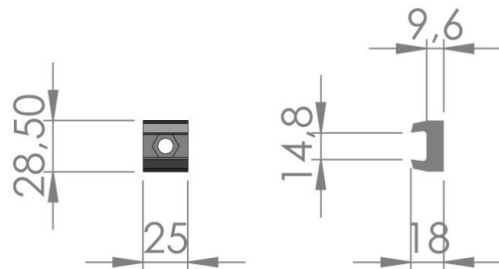
Material : Polyamide
Colour : Black
Packaging : 10 pieces

Order Code: MGT12



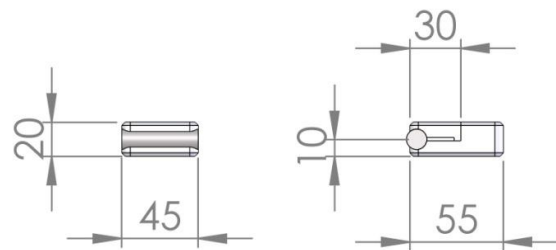
Material : Polyamide
Colour : Black
Packaging : 20 pieces with bolts

Order Code: MGL31SS



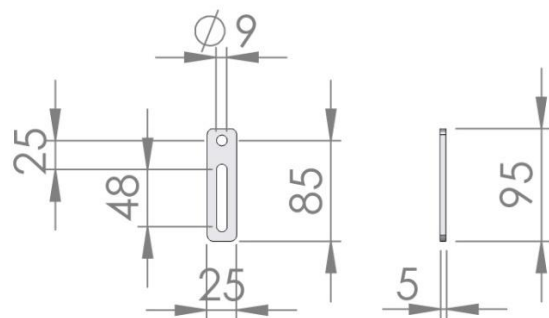
Material : Aluminum
Packaging : 10 pieces

Order Code: MGTB



Material : Stainless steel
Packaging : 10 pieces

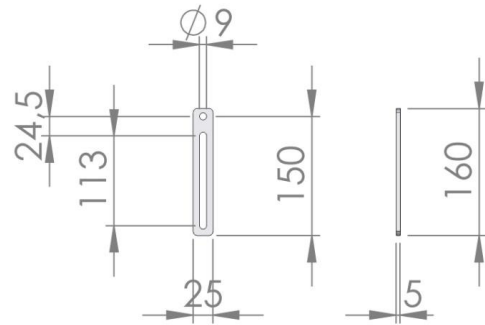
Order Code: PSG95





Material : Stainless steel
Packaging : 10 pieces

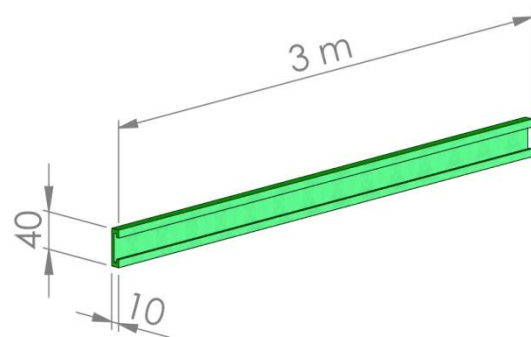
Order Code: PSG160



Profiles

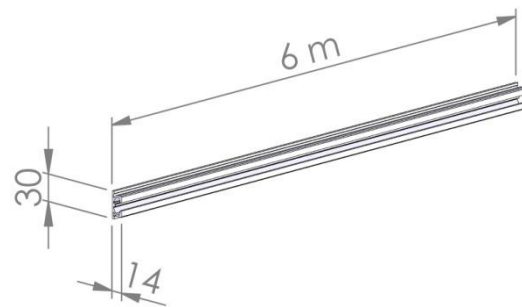
Material : Polyethylene
Colour : Green
Length : 3 m

Order Code: GL40P



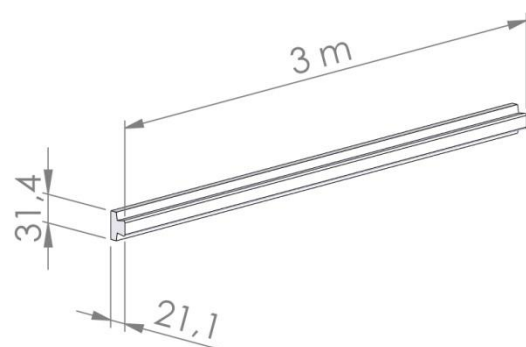
Material : Anodized aluminum
Length : 6 m

Order Code: GL30A



Material : Stainless steel and Polyamide
Colour : White
Length : 3 m

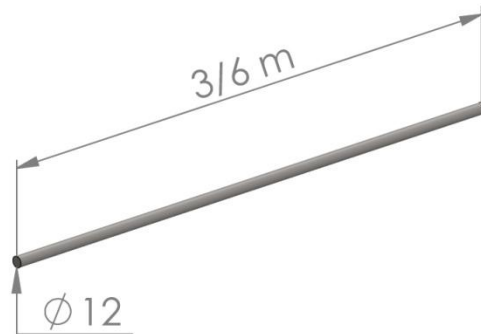
Order Code: GL31SS





Material : Stainless steel
Length : 3/6 m

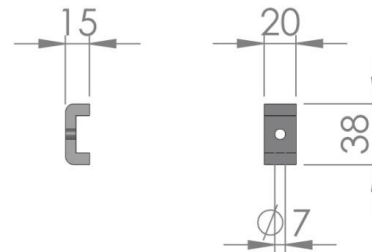
Order Code: GL12SS



Intermediate guide (GLP40) clamps

Material : Polyamide
Colour : Black
Packaging : 10 pieces with screws

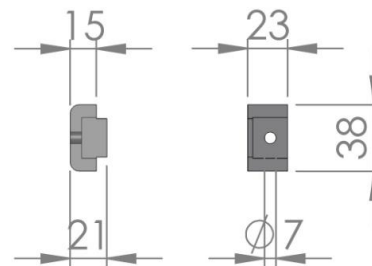
Order Code: MBPI



Guide (GLP40) clamp for curves

Material : Polyamide
Colour : Black
Packaging : 10 pieces with screws

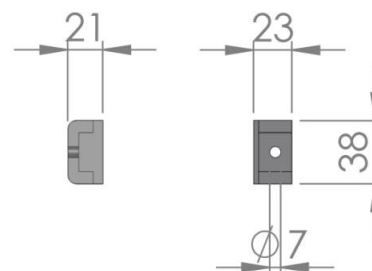
Order Code: MBPC



Terminal guide (GLP40) clamp

Material : Polyamide
Colour : Black
Packaging : 10 pieces with screws

Order Code: MBPT





Conveyor support systems

JS1

JS1 system support is composed of a polyamide base with 3 adjustable feet, with a stainless steel tubular at the top of it where are welded 2 brackets to support the conveyor channel. The channel is fastened directly on the brackets using the holes on the side of the profile, so the distance between them is the width of the channel. The height of the conveyor can be adjust also with the regulation of the tubular.

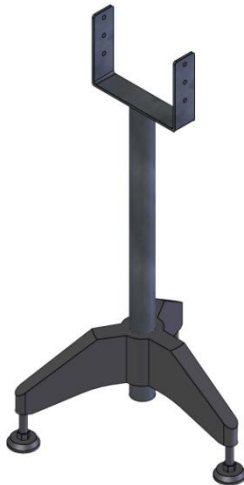
JS1 simple model is suitable for Jollyflex conveyors with K750 and K1000 chains.

JS1 double model (JS1D) instead is composed of a double two-legged base in polyamide, with the same regulation of the tripod model, linked with a stainless steel tubular: his conformation makes it suitable for the conveyors with a K1200 chain.

Standard feet don't have the anti vibrations rubber, but they can be predispose with the holes to fix the conveyor to the ground. Both the models can be assemble with wheels.

The height of the conveyor chain plan can be adjust between a standard regulation of ± 70 mm.

For the realization of support with a height not included in this standard range or with a wider regulation, please contact our Technical Department



Composition:

- Stainless steel Ø 48 mm tubular
- GF50 : 1 piece
- PSR60 : 3 pieces

Order Code: JS1



Composition:

- Stainless steel Ø 48 mm tubular
- GF50 : 1 piece
- RP80 : 3 pieces

Order Code: JS1R



Composition:

Stainless steel Ø 48 mm tubular
 GF70 : 2 pieces
 PSR60 : 3 pieces

Order Code: JS1D



Composition:

Stainless steel Ø 48 mm tubular
 GF70 : 2 pieces
 RP80 : 3 pieces

Order Code: JS1DR

JS1	JS1D
<p>X = required chain level</p>	<p>X = required chain level</p>



JS2D – JS5D

JS2D and JS5D systems support are composed of a two-legged frame built with a painted iron or stainless steel square tubular of two different dimensions:

- 40x40 mm for JS2D system
- 50x50 mm for JS5D system

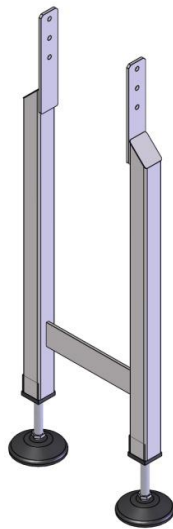
The feet at the base of the frame are in polyamide and are adjustable in height, with a maximum of ± 50 mm.

The 2 brackets for the support of the conveyor channel are welded directly on the frame. The channel is fastened on the brackets using the holes on the side of the profile, so the distance between the brackets is the width of the channel.

Both the models are suitable for every Jollyflex conveyor, independently of the width of the chain used: the frame will be custom built with the necessary size.

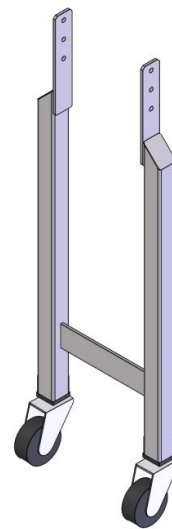
Standard feet don't have the anti vibrations rubber, but they can be predispose with the holes to fix the conveyor to the ground. Both the models can be assemble with wheels.

For the realization of support with a height not included in this standard range or with a wider regulation, please contact our Technical Department



Composition:

Square tubular frame 40x40 mm
PSR100 : 2 pieces

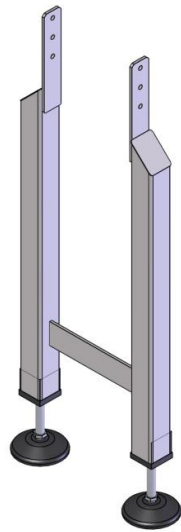


Composition:

Square tubular frame 40x40 mm
RP80 : 2 pieces

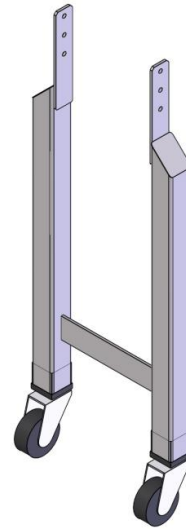
Order Code: JS2D

Order Code: JS2DR



Composition:
 Square tubular frame 50x50 mm
 PSR100 : 2 pieces

Order Code: JS5D



Composition:
 Square tubular frame 50x50 mm
 RP80 : 2 pieces

Order Code: JS5DR

JS2D	JS5D
<p>X = required chain level Y = L+164 mm Z = L+104 mm (where L is the width of the chain)</p>	<p>X = required chain level Y = L+174 mm Z = L+124 mm (where L is the width of the chain)</p>



JS3-JS4

JS3 and JS4 systems support are composed of two-legged frame built with a anodized aluminum profile of different dimensions:

- 40x40 mm for JS3 system
- 80x40 mm for JS4 system

The feet at the base of the frame are in polyamide and are adjustable in height, with a maximum of ± 50 mm.

The 2 brackets for the support of the conveyor channel are screwed directly on the frame, using the cavities on the profile. The channel is fastened on the brackets using the holes on the side of the profile, so the distance between the brackets is the width of the channel.

Every model is suitable for different Jollyflex conveyors, depending on the width of the chain that is used:

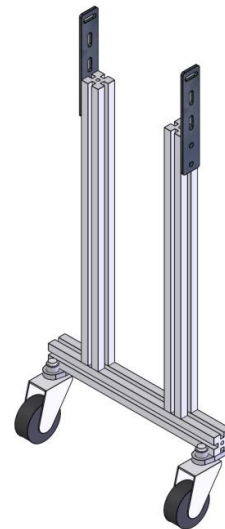
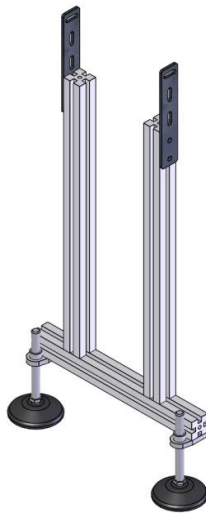
JS3 simple model is suitable for Jollyflex conveyors with K750 and K1000 chains

JS3D model is suitable for Jollyflex conveyors with K1200 chain

JS4D model is suitable for every Jollyflex conveyor, independently of the width of the chain used

Standard feet don't have the anti vibrations rubber, but they can be predispose with the holes to fix the conveyor to the ground. Both the models can be assemble with wheels.

For the realization of support with a height not included in this standard range or with a wider regulation, please contact our Technical Department



Composition:

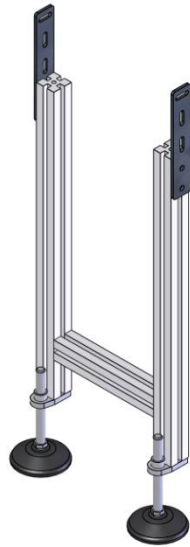
- Frame in aluminum profile 40x40 mm
- SFC40 : 2 pieces
- BPSA4040 : 2 pieces
- PSR100 : 2 pieces

Composition:

- Frame in aluminum profile 40x40 mm
- SFC40 : 2 pieces
- BPSA4040 : 2 pieces
- RP80 : 2 pieces

Order Code: JS3

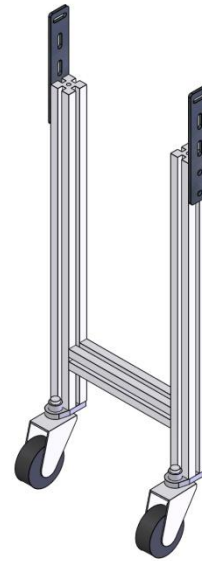
Order Code: JS3R



Composition:

- Frame in aluminum profile 40x40 mm
- SFC40 : 2 pieces
- BPSA4040 : 2 pieces
- PS4040 : 3 pieces
- PSR100 : 2 pieces

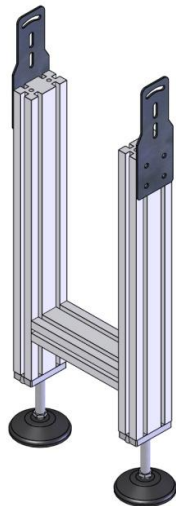
Order Code: JS3D



Composition:

- Frame in aluminum profile 40x40 mm
- SFC40 : 2 pieces
- BPSA4040 : 2 pieces
- PS4040 : 3 pieces
- RP80 : 2 pieces

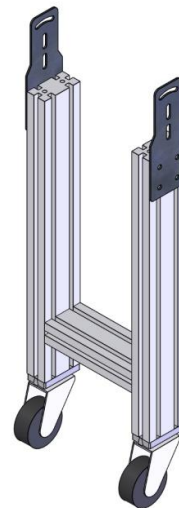
Order Code: JS3DR



Composition:

- Frame in aluminum profile 80x40 mm
- MFS : 2 pieces
- BPSA8040 : 2 pieces
- PSR100 : 2 pieces

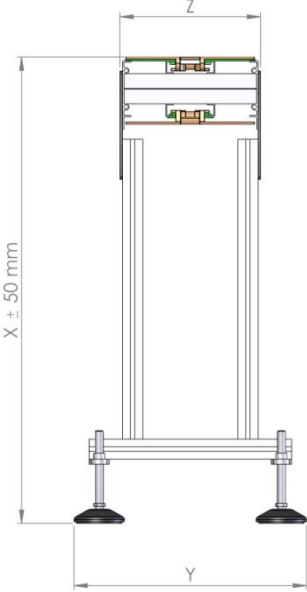
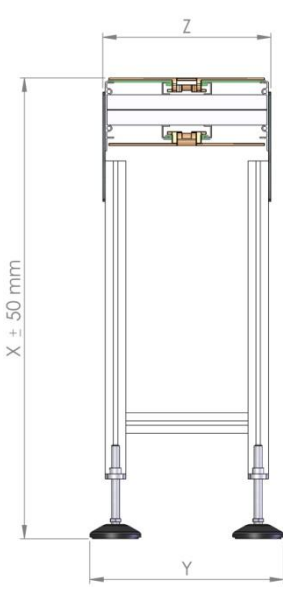
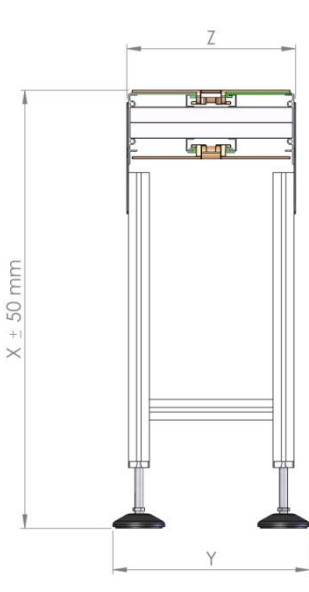
Order Code: JS4D



Composition:

- Frame in aluminum profile 80x40 mm
- MFS : 2 pieces
- BPSA8040 : 2 pieces
- RP80 : 2 pieces

Order Code: JS4DR

JS3	JS3D	JS4D
		
<p>X = required chain level Y = L+206 mm Z = L+24 mm (where L is the width of the chain)</p>	<p>X = required chain level Y = L+74 mm Z = L+24 mm (where L is the width of the chain)</p>	<p>X = required chain level Y = L+74 mm Z = L+24 mm (where L is the width of the chain)</p>



HOW TO WRITE THE ORDER CODES FOR CONVEYOR SUPPORT SYSTEMS	
Description	Order Code
Support type	JS1 JS1R JS1D JS1DR JS2D JS2DR JS3 JS3R JS3D JS3DR JS4D JS4DR JS5D JS5DR
Material (if available)	Stainless Steel: X
Chain width	K750 K1000 K1200
Chain plan height	H followed from the height measure of the chain plan in mm

Example:

S5D support in stainless steel height 915 mm for a chain 190,5 mm wide
Cod: JS5D-X-K750-H915

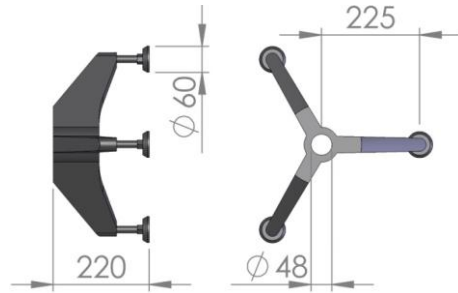


Conveyor support accessories

Support base with feet

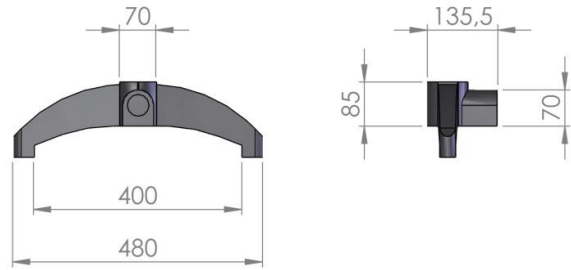
Material : Reinforced polyamide
 Colour : Black
 Packaging : 8 pieces

Order Code: GF50



Material : Reinforced polyamide
 Colour : Black
 Packaging : 8 pieces

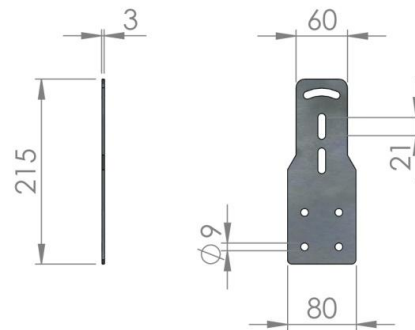
Order Code: GF70



Channel fastening brackets

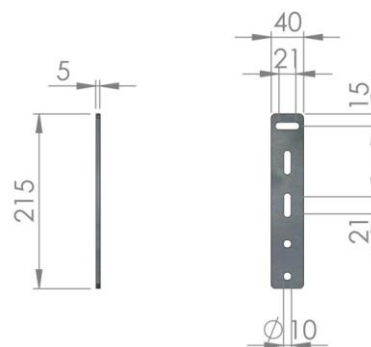
Material : Stainless steel
 Packaging : 10 Pieces (5+5)

Order Code: MFS



Material : Stainless steel
 Packaging : 10 Pieces

Order Code: SFC40

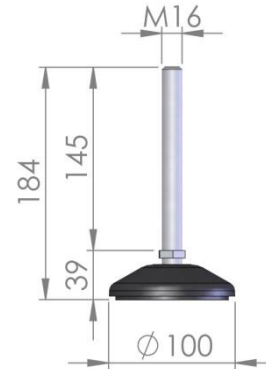




Support feet

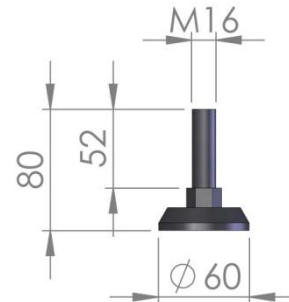
Material : Galvanized steel and Polyamide
Colour : Black
Packaging : 10 pieces

Order Code: PSR100



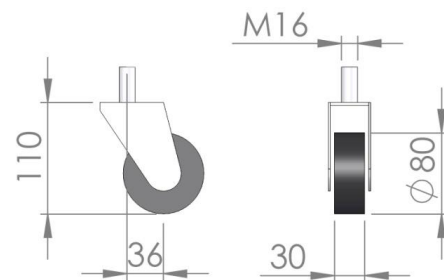
Material : Galvanized steel and Polyamide
Colour : Black
Packaging : 10 pieces

Order Code: PSR60



Material : Galvanized steel and rubber
Packaging : 1 piece

Order Code: RP80

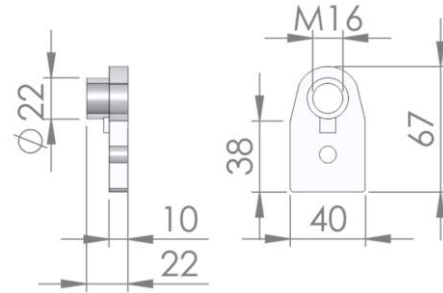




Sanded aluminum bases

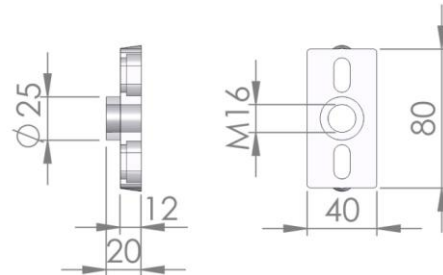
Material : Sanded aluminum
Packaging : 10 Pieces

Order Code: BPSA4040



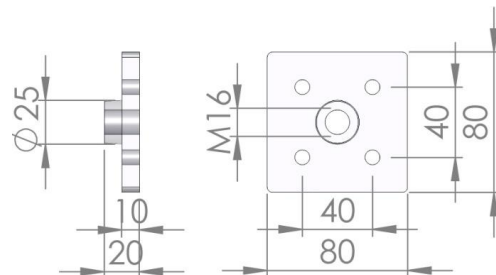
Material : Sanded aluminum
Packaging : 10 Pieces

Order Code: BPSA8040



Material : Sanded aluminum
Packaging : 10 Pieces

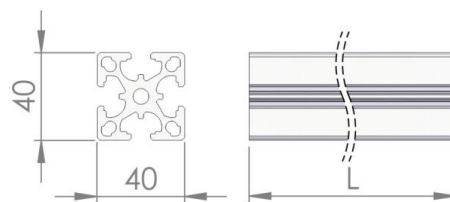
Order Code: BPSA8080



Support profiles

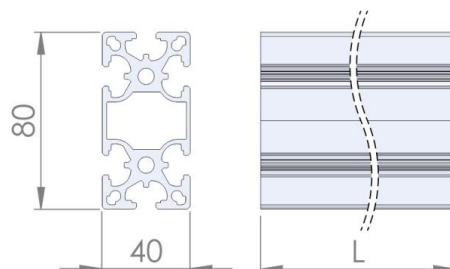
Material : Anodized aluminum
Length : 3÷6 meters in bars

Order Code: PS4040



Material : Anodized aluminum
Length : 3÷6 meters in bars

Order Code: PS8040

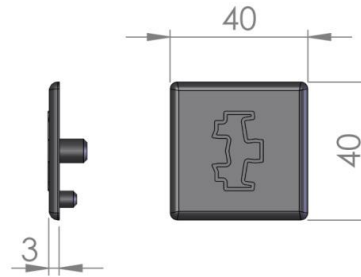




Profile cap

Material : Polyamide
Colour : Black
Packaging : 10 pieces

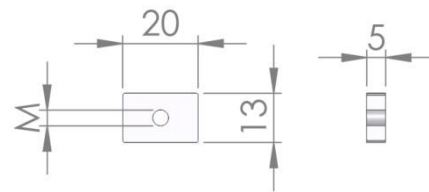
Order Code: TC4040



Square nuts

Material : Galvanized steel
 Stainless steel
Packaging : 100 pieces

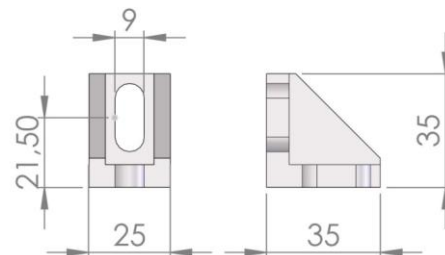
Order Code: DRM4/5/6/8



Connecting angles

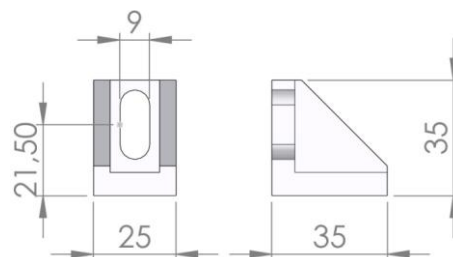
Material : Sanded aluminum
Packaging : 10 Pieces

Order Code: AC3525



Material : Sanded aluminum
Packaging : 10 Pieces

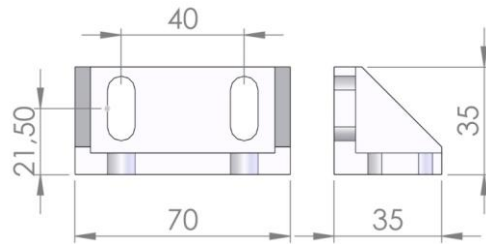
Order Code: AC3525C





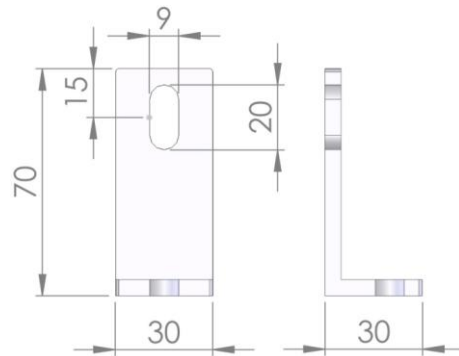
Material : Sanded aluminum
Packaging : 10 Pieces

Order Code: AC3570



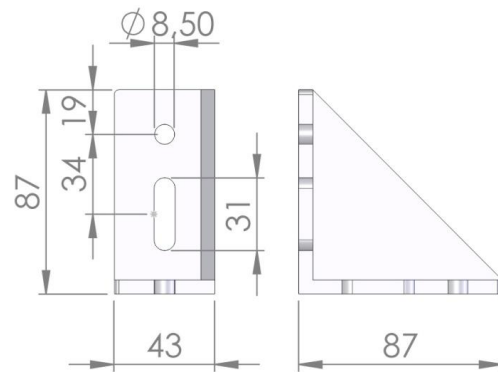
Material : Anodized aluminum
Packaging : 10 Pieces

Order Code: AC3070



Material : Sanded aluminum
Packaging : 10 Pieces

Order Code: AC4387

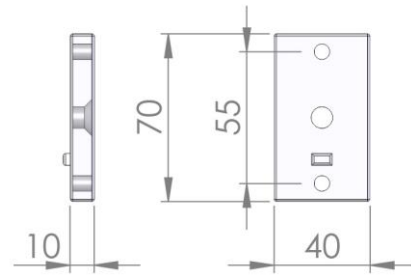




Profile joining plate

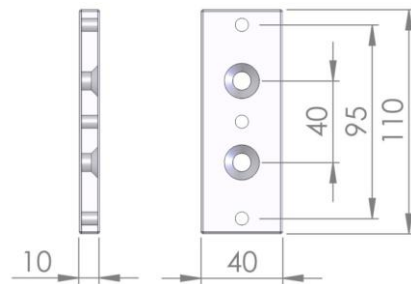
Material : Sanded aluminum
Packaging : 10 Pieces

Order Code: PG4040



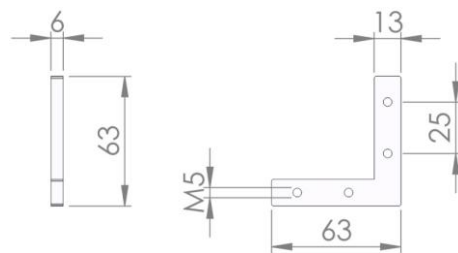
Material : Sanded aluminum
Packaging : 10 Pieces

Order Code: PG8040



Material : Galvanized steel
Packaging : 10 Pieces

Order Code: PG630/45/60/90

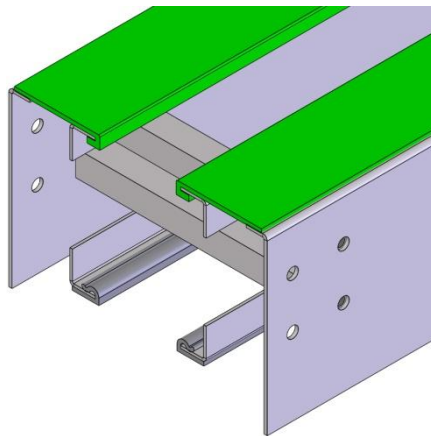


Stainless steel JOLLYFLEX

For lines in which the conveyor touches the naked product or where it is necessary that the conveyor channel not have slots or for specific requests, a version of Jollyflex made in stainless steel is available, complete with all the accessories.

Please specify the type of material required for the line when placing the order:

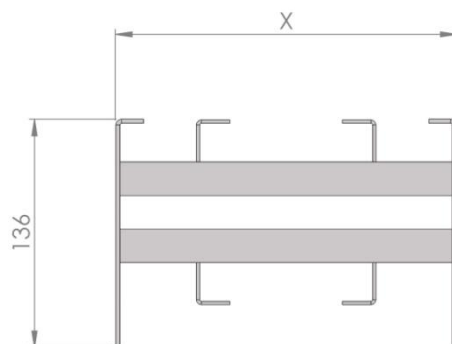
- the simple stainless steel line has a smooth side without slots made in steel sheet, but it still has aluminum spacers inside. The same is true for the curves, end drives and end returns, which all have standard components in aluminum in their interiors.
This type of line is indicated as JFX
- The washable stainless steel line, instead, is made with stainless steel components created specifically for lines that must be washed. In addition to the smooth side without slots, the spacers inside are all made in round stainless steel bars. Even the slide curves, motor drive ends and return ends are all made so that the conveyor can be washed completely.
This type of line is indicated as JFW



Jollyflex chain guide channel in stainless steel

Material : Stainless steel
Length : 3 m

**Order Code: JFX
JFW**



Ordering:

To order the pre-mounted channel, please specify the type of chain you want to use and its width (for this information, see the following pages regarding standard chains), the number of pieces desired and their lengths: the cost of each piece, calculated per meter, will be rounded to the next half meter.

An example of an order code for a channel piece could be:

Jolly Flex Washable Channel with model 882 chain 190,5 mm wide and 1700 mm long = JF-882-K750-1200

The cost for a channel like the one in the example would be the same as for a channel 1500 long.